## INTEON





## **REFLOW OVENS**

## **RT-Series**





**High Class Energy Saving** 

INTEON NAME OF THE PARTY.

p. 4-11

## **RH-Series**







**High Class Flexible System** 

p. 12-15

## **RC-Series**







**Standard Class Economic System** 

p. 16-19

Nitrogen system

p. 20-23



## **BGA REWORKS**



IE 5800BGA



**Economic type rework station** 

p. 6-7



**IE 6200BGA** 



Rework station with optical positioning

p. 8-9



IE 6200BGA/LED





Rework station with HD optical positioning

p. 10-11



IE 6800BGA





Automatic rework station with optical positioning p. 12-13

	Product name		Page
	Single Magazin Loader	IE-ST/SB-250A-ML, IE-ST/SB-330A-ML IE-ST/SB-390A-ML, IE-ST/SB-460A-ML	4
	Single Magazin Unloader	IE-ST/SB-250A-MU, IE-ST/SB-330A-MU IE-ST/SB-390A-MU, IE-ST/SB-460A-MU	5
	Multi Magazine Loader	IE-CT/MB-250A-ML, IE-CT/MB-330A-ML IE-CT/MB-390A-ML, IE-CT/MB-460A-ML	6
	Multi Magazine Unloader	IE-CT/MB-250A-MU, IE-CT/MB-330A-MU IE-CT/MB-390A-MU, IE-CT/MB-460A-MU	7
	PCB Conveyor	E-M/L-50LD-C, IE-M/L-100LD-C IE-M/L-100LJ-C	8
<u>~</u>	AOI Rework Conveyor	IE-M-3/150LR-C IE-L-3/150LR-C	9
HANDLING EQUIPMENTS	PCB NG/OK Unloader	IE-CT-250A-UNG IE-L-3/150LR-C	10
	Multifunction PCB Buffer	IE-CT-250A-UNG, IE-CT-350A-BL IE-CT-460A-DU	11
	PCB Destacke	IE-CT-350A-DU, IE-CT-400A-DU IE-CT-460A-DU	12
	PCB Push-up Stacker	IE-CT-350A-SU, IE-CT-400A-SU IE-CT-460A-SU	13
를	Vacuum Bare Board Loader	IE-CT/CB-350A-SL, IE-CT/CB-400A-SL IE-CT/CB-460A-SL	14
HA	PCB Turn Conveyor	IE-CT/CB-350A-TC, IE-CT/CB-400A-TC IE-CT/CB-460A-TC	15
AB	PCB Inverter	IE-CT/CB-350A-IC, IE-CB-400A-IC IE-CB-460A-IC	16
	Telescopic Gate Conveyor	IE-CB-350A-TG, IE-CB-400A-TG IE-CB-460A-TG	17
	Manual Lift Gate Conveyor	IE-CB-350A-GC IE-CB-460A-GC	18
	Lowering Gate Conveyor	IE-CB-350L-GC IE-CB-460L-GC	19
	PCB Traverser	IE-CT-350L-SC IE-CT-460A-SC	20
	Adjustable Multi Magazine Loader	IE-CT/CB-460AC-MU	21
	Adjustable Multi Magazine Unloader	IE-CT/CB-460AC-MU	22
	Flat Belt Conveyor  Wave Solder Outfeed Conveyor	IE-120FB IE-120LW	23 24
	vvave solder Odtreed Conveyor	IL-12ULVV	Z4



**Product name** Page **Dry98 Series** Dry160 Series Dry240 Series Dry320 Series Dry435 Series **DRY CABINETS** 6 Dry540 Series Dry718 Series Dry870 Series Dry1436 Series Dry1436 with alarm light tower DRY1436A-6S auto double side mirror stainless steel **ESD DRY CABINETS** DRY CABINETS FOR SPECIAL DEMANDS 11 DRY1436 customized dry cabinet with 20 drawers DRY1436EC-6C with independent spaces **DRY118 Series** DRAWER DRY CABINETS **DRY178 Series** 15 **DRY238 Series** DRY98D, DRY98ED DRY160D, DRY160ED DRY240D, DRY240ED DRY320D, DRY320ED DRY435D, DRY435ED **GAS/AIR CABINETS** 16 DRY540D, DRY540ED DRY718D, DRY718ED DRY870D, DRY870ED DRY1436D-4, DRY1436ED-4 DRY1436D-6, DRY1436ED-6 **HUMIDITY & TEMPERATURE MONITORS** 18 DRY CABINETS NETWORKING VERTICAL VACUUM DRYING OVEN VERTICAL BLAST DRYING OVEN ULTRA HIGH TEMP DRYING OVEN 19 **DRYING OVENS** DESK TYPE VACUUM DRYING OVEN DESK TYPE BLAST DRYING OVEN INTELLIGENT STORAGE SOLUTION 22

Magazine racks designed for electronic industry manufacturers to storage and carry PCB-boards. The magazine racks are available in two types: metal or plastic. The fixing method of width depends on the type and could be by screw or gear. The heat resistance of the basic models are 80°C or 120°C, but we can offer a model with 200°C heat resistance as well. On request we are open to make custom made modifications.

	Article number	Base material	Temp.°C	Fixing method	L mm	W	H	Page
	IE-7711301A	Plastic	80	Screw	355	315	580	4
	IE-7711301A-1	Plastic	80	Screw	355	315	315	4
	IE-7711301R1	Metal	80	Handle	355	320	563	5
	IE-7711301B1G	Metal	120	Handle	355	320	563	5
	IE-7711301B1H	Metal	200	Screw	355	320	563	6
	IE-7711301B1-1	Metal	80	Handle	355	320	363	6
	IE-7711301B1-1G	Metal	120	Handle	355	320	363	7
	IE-7711301B2	Plastic	80	Handle	355	320	563	7
MAGAZINE RACKS	IE-7711301B2G	Pastic	120	Handle	355	320	563	8
<b>5</b>	IE-7711301B3	Metal	80	Handle	355	320	563	8
	IE-7711301B3G	Metal	120	Handle	355	320	563	9
-	IE-7711301B4	Plastic	80	Handle	355	320	563	9
2	IE-7711301B4G	Metal	120	Handle	355	320	563	10
	IE-7711301C	Metal	80	Handle	460	400	565	10
	IE-7711301CG	Metal	120	Handle	460	400	565	11
	IE-7711301D	Metal	80	Screw	535	460	570	11
2	IE-7711301DG	Metal	120	Handle	535	460	570	12
	IE-7711301E	Metal	80	Handle	535	530	570	12
	IE-7711301EG	Metal	120	Handle	535	530	570	13
	IE-7711301S	Plastic	80	Chain	355	320	570	13
	IE-7711301F	Metal	80	Screw	630	530	570	14
	IE-7711301FG	Metal	120	Screw	630	530	570	14
	IE-7711301Q	Metal	80	Handle	355	320	563	15
	IE-7711301QG	Metal	120	Handle	355	320	563	15
	IE-7711301N	Plastic	120	Screw	400	320	563	16
	Magazine dimens	ions						16
	ESD Trolleys							17

# INTEON

**REFLOW OVENS** 



**CONVEYORS** 



**BGA REWORKS** 



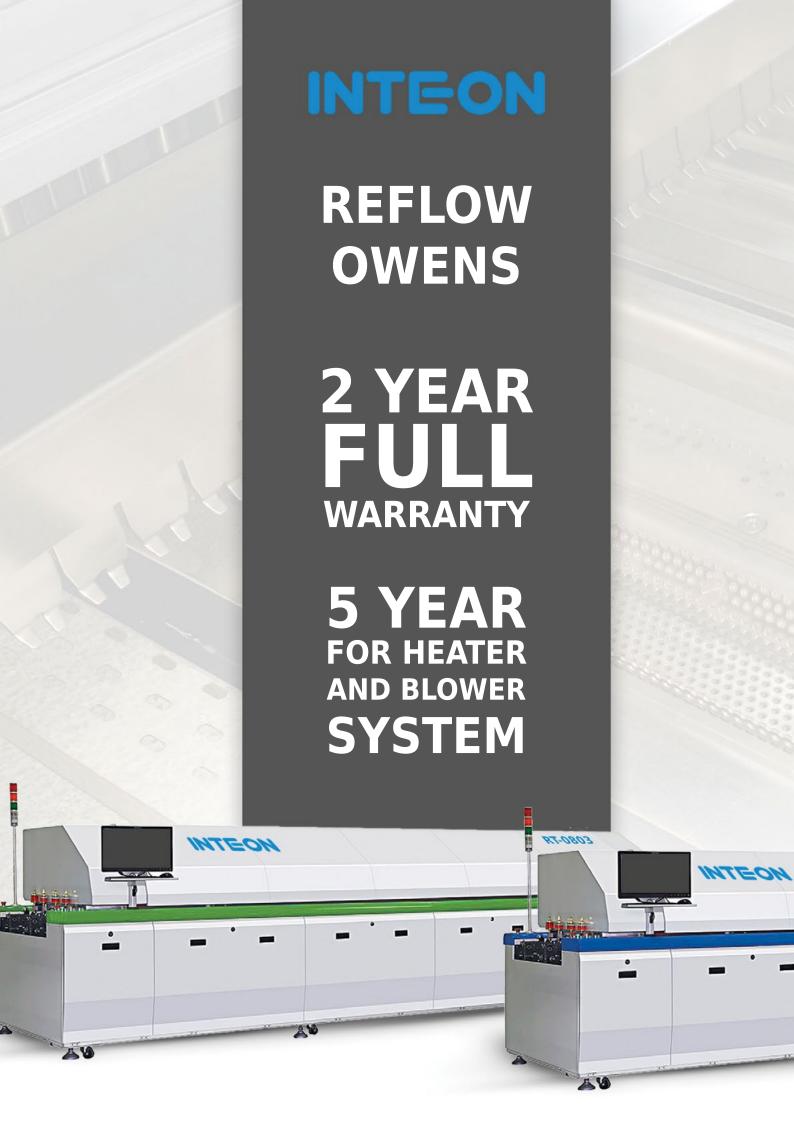
**DRY CABINETS** 



**ESD RACKS** 



www.inte-on.com





## INTRODUCTION



INTEON reflow ovens are build for the middle and high volume productions which allows attractive price and high quality performance for lead free process. INTEON reflow soldering systems assure an optimum of process stability by innovative technology. All the electrical system totally match the European quality standard and other international safety standard. We are offering energy saving, flexible or economical systems to find the best solution for your production even you are manufacturing OEM or own LED/SMT products.

#### WARRANTY

Best in the industry warranty – 2 years full warranty and 5 years for the heaters and blowers system.

#### **SUPPORT**

For more complex appliances our company offers a well-needed training for set up and usage. We grant the repair of all of the products traded by our company during and after the warranty period. As well as we guarantee the continuous supply of accessories.

#### **ON-SITE VISIT**

In case if any of our products aroused your interest INTEON would be glad to visit your company and hold a presentation of the product of your interest. Major machines also could be observed at our partners' site.

#### **OFFERS**

Most of the prices of our products can be requested on our website and will be sent via email to you. In case of special and more complex machines the prices are given after consultation individually through a price offer. If you are interested in more information or user manuals of our products we recommend you to visit our website (www.inte-on. com), which is updated continuously with professional information. We also recommend you to visit our office, where you can purchase any of the needed devices and spare parts of the product of your interest.



## RT Series Reflow oven with 8-10-12 heating zones



#### **MAIN FEATURES**

- Combination pin chain and mesh belt conveyors (Standard)
- Motorized width adjust (Optional: PC control width adjustment)
- 3 independent cooling zone with up and down ( standard)
- Full updated thermal transfer and preservation technology to reduce power consumption
- Full new Flux collection system (Standard)
- Windows 7. Operator interface
- Smema communication
- Light tower
- Uninterruptible power supply
- Guaranteed Lead Free process ready
- 300°C high temperature processing capabilities
- Comprehensive warranty
- Automatic edge rail lubrication system
- Board counter
- Board drop detection
- Dual lane conveyor with independent speed control (Optional)
- Dual lane with dual center support system (Optional)
- Full nitrogen system (Optional)

## RT series reflow oven - 8-10-12 heating zones

RT reflow soldering systems assure an optimum of process stability by innovative technology and are equipped with the following advantages:

Special process chamber system for optimal temperature uniformity.

Independent air velocity controlling system allows flexible process control to easy handle complicated lead free soldering requirements.

Efficient power design and heat management system greatly improves energy savings while lowering carbon emissions.

Multi-stage condensate filter at the cooling zone for efficient cleaning.











#### **Excellent thermal convection system**

Efficient power design and heat management system greatly improves energy savings while lowering carbon emissions.

- Power savings of 15 to 20 %, due to large aluminum alloy heat plates.
- **Double isolation** around the body prevents heat loss
- Short warm-up time
- Low power consumption: 9 Kw to 10.5 kW (8 zones), 10 to 12.5 kW (10 zones)
- New and improved highly effective exhaust design with piping in each zone to extract flux.

The cooling configuration recycles the filtered air or N2 back to the oven chamber reducing thermal loss while getting better flux reclamation.

- Two powerful fans force recirculated cooled air into the cooling zone
- Total cooling length: 800 mm (31.5")
- Filtration system is easily accessible for quick mainte-nance and Easy access to cooling panels for quick maintenance.





Provide Maximum heat capacity to rapidly reach temperature setting points at low rates of power consumption within a short period of time. The special process champers de-sign makes the air convection uniformly and temperature profile changeover easily.

Profile spikes per zone is eliminated with better zone segregation and decrease cross flow. The nozzle plate design allow to cover the boards with hot air in all direction for good uniformity. In a reflow oven, the efficiency of the heat transfer has a primary effect on all aspects of quality. Productivity and running costs which directly influence profitability. Our heat transfer guarantee a minimum  $\Delta T$  which translates into maximum profile flexibility.

Our heater generate the desired temperature faster than any other reflow heat source and respond in less than half a second to temperature change of less than 0.1°C thus maintaining the highest level of temperature repeatability.

## RT series reflow oven - 8-10-12 heating zones

Due to our secure transport system you receive a stabile process while reducing maintenance expenses and machine downtime. The standard conveyor system is equipped with mesh and chain rail which ensure the repeatability for 24/7 3 shift production.

Maintains rail width distance at high temperature environment with only  $\pm$ 1.0mm to keep the boards transportation stable and avoid board dropped and misalignment.

With dual lane, production becomes simpler and faster with top and bottom run in a single oven.

Provides more production space, less assets and operational cost saving.

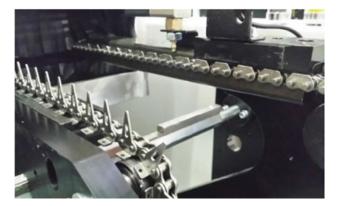
Independent motor per lane to control the speed possibly to run different kinds of PCBs simultaneously with different temperature profile.

#### THE RT ADVANTAGE

- INTEON has a tradition of providing quality equipment and excellent service support
- Best in the industry warranty 2 years full warranty and 5 years for the heaters and blowers systems
- Lifetime free software upgrades
- Lifetime free training at customer location
- More standard features than any other oven available in the market



Dual lane with dual independent speed



Center support system with packing position





#### **POWERFUL COOLING ZONE**

Cooling zone is achieved with 3 top and bottom zones allowing adjustable convection speed for desired cooling slope.

Water chiller cooling system is optional.

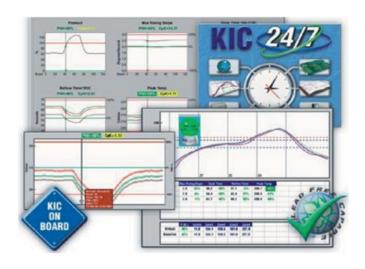
The fans in the individual zones, which can be controlled separately as an option, allow for accu-rate control, and cooling gradients can be corre-spondingly influenced. This assures stress-free cooling for your PCBs, for lead-free soldering as well.



#### **CE QUALITY ELECTRICAL SYSTEM**

Assembled with Know branded parts: Lenovo PC, SIEMENS PLC, AB American con-troller, Schneider switch, Panasonic motor, Carlo Gavazzi relay,etc.

All the electrical system totally match the European quality standard and other international safety standard.



#### **PROFILE MONITORING**

Provides profile monitoring solutions with per product per line, per board etc.

Built-in KIC integrated real-time monitoring (Optional).

## RT series reflow oven - 8-10-12 heating zones

Items	Description			
Model	RT-0803	RT-1003	RT-1203	
Machine dimensions (L*W*H) mm	5581*1400*1522	6372*1400*1522	7187*1400*1522	
Standard color	Ivory white	Ivory white	Ivory white	
Numbers of heating zone	8 zone (top and bottom)	8 zone (top and bottom) 10 zone (top and bottom)		
Lengths of heating zone	3124mm	3124mm 3894mm		
Numbers of cooling zone		3 zone (top and bottom)		
Nozzle plate	Aluminum plate			
Exhaust volume		10 m³/ min*2		
Flux collection system		Standard configuration		

Control system					
Power supply		3 Phase, 400V 50/60 Hz			
Total power	64KW 80KW 92KW				
Startup power	28KW	34KW	38KW		
Normal power consumption	7KW	8KW	9KW		
Warming time	Approx. 30 min				
Temperature setting range	Room temperature to 300°C				
Temperature control method	PID Close loop control + SSR driving				
Temperature control precision	+/- 1°C				
Temperature deviation on PCB	+/- 1.5°C				
Cooling method	Forc	ed air cooling (Optional: Water-ch	iller)		
Data storage	Process data and status storage (80GB)				
Abnormal alarm	Temperature abnormal alarm				
Board dropped alarm Standard (Tower light and Buzzer)					

#### **Conveyor system**

Rails structure	subjection integrated type		
chain structure	singled buckle (Optional: Double buckle)		
Max.PCB width	50 mm to 400 mm (single lane,optional: 50 mm, 610 mm)		
Components clearance	Top/ bottom clearance of boards: 25 mm		
Conveyor direction	L to R/(Optional: R to L)		
Fixed rail side	Front rail Fixed		
Conveyor speed range	300 – 20000 mm/min		
Conveyor heights	900 mm+/-20 mm		
Conveyor method	Chain + mesh as standard (Optional: Chain+ center support system)		
Chain Lubrication	Automatic (standard)		

#### **Optional configuration**

Full nitrogen system	Nitrogen hermetic configuration, nitrogen flow meter, water chiller, oxygen analyzer (PPM control: 300-1000PPM, 18—20m³/hr, single lane oven)	
Center support system	Unique retractable, special parking position with Maximum flexible	
Water chiller cooling	Optional	
Dual lane conveyor	Conveyor width: Min. 50 mm*50 mm in each lane, Max. 300 mm * 300 mm in each lane, Rail 1and Rail 4 are fixed, Rail 2 and Rail 3 are adjustable	
Dual lane dual speed	Independent conveyor speed in each lane	
Dual lane dual center support system	Independent conveyor speed of chain and center support system in each lane	

Dual lane dual center support system

Independent conveyor speed of chain and center support system in each lane



## RH Series Reflow oven with 6-8-10-12 heating zones



#### **MAIN FEATURES**

- Combination pin chain and mesh belt conveyors (Standard)
- · Motorized width adjust
- Flux collection system (Standard)
- Windows 7 Operator interface
- Smema communication
- Light tower
- Uninterruptible power supply
- Guaranteed Lead Free process ready
- 300°C high temperature processing capabilities
- Comprehensive warranty
- Automatic edge rail lubrication system
- Board counter
- Board drop detection
- Dual lane conveyor with independent speed control (Optional)
- Dual lane with dual center support system (Optional)
- Full nitrogen system (Optional)

## RH series reflow oven - 6-8-10-12 heating zones





Independent air velocity controlling processing system allows flexible processing control to easily handle compicated lead free soldering requirements.

The RH-0802 has 2 ramp up zones, 4 soaking zones, 2 reflow zones, and 2 cooling zones.

Profile spikes per zone is eliminated with better zone segmentation and decrease cross flow. Hole designs allow to cover the board with hot air in all direction for good uniformly.





Center support system for preventing the de-formation of PCB board puzzle (Optional)

The unique retractable center support system is easy to use with maximum flexibility. It can hide itself when not used and will not hit the components on double sided boards or boards with long components leads.

Efficient flux collection system is standard features. Both front-back end exhausts are installed with quick release metallic filters similar with the heat exchanger for less and easy maintenance.

## RH series reflow oven - 6-8-10-12 heating zones











#### Closed loop nitrogen control system (Option)

To maintain stable user-selected oxygen PPM levels automatically. A wide range of PPM levels can be selected with nitrogen consumption rate as low as depending upon board size. An internal oxygen sensor and proportioning valve is used to minimize nitrogen consumption and related costs by up to 50%! Use completely sealed design inside the chamber of oven to be effective protection for nitrogen, the nitrogen content of the minimum can be as low as 150 ppm. Under the circumstances of 300-800 ppm oxygen, the consumption of nitrogen is lower than 18 m3/hour.

#### Best cost-efficient dual lane reflow oven in the world.

With dual lane, production becomes simpler and faster with top and bottom run in a single ovens. It provides more production space, less assets and operations cost saving. Independent motor per lane to control the speed possibly to run different kinds of PCBs simultaneously with different temperature profile.

#### The RH Advantage

- INTEON has a tradition of providing quality equipment and excellent service support
- Best in the industry warranty 2 years full warranty and 5 years for the heaters and blowers systems
- · Lifetime free software upgrades
- Lifetime free training at customer location
- More standard features than any other oven available in the market

## RH series reflow oven - 6-8-10-12 heating zones

Items		Description			
Model	RH-0602	RH-0802	RH-1002	RH-1202	
Machine dimensions (L*W*H) mm	4100*1384*1492	5581*1400*1522	6372*1400*1522	7187*1400*1522	
Standard color	lvory white	Ivory white	Ivory white	Ivory white	
Numbers of heating zone	Top 6/ bottom 6	Top 8/ bottom 8	Top 10/ bottom 10	Top 12/ bottom 12	
Lengths of heating zone	2358 mm	3124 mm	3894 mm	4709 mm	
Numbers of cooling zone	Top 1 Forced air cooling		Top 2 Forced air cooling		
Nozzle plate		Aluminur	n plate		
Exhaust volume	10m³/min *2 channel exhaust				
Flux collection system	Standard configuration				

Control	cvctom

Power supply		3 phase, 400V 50/60Hz (Optional: 3 phase, 230V 50/60V)				
Total power	52KW	64KW	80KW	92KW		
Startup power	26KW	28KW	34KW	38KW		
Normal power consumption	6KW	7KW	8KW	9KW		
Warming time	Approx. 30 min					
Temperature setting range	Room temperature to 300°C					
Temperature control method	PID Close loop control + SSR driving					
Temperature control precision	+/- 1°C					
Temperature deviation on PCB		+/- 1.5°C				
Cooling method	Forced air cooling (Optional: Water-chiller)					
Data storage	Process data and status storage (80GB)					
Abnormal alarm	Temperature abnormal alarm					
Board dropped alarm	Standard (Tower light and Buzzer)					

#### **Conveyor system**

Rails structure		subjection integrated type		
chain structure	singled buckle	singled buckle (Optional: Double buckle)		
Max.PCB width	400 mm	50 mm to 400 mm (single lane,optional: 50 mm,610 mm)		
Components clearance		Top/ bottom clearance of boards: 25 mm		
Conveyor direction		L to R/ (Optional: R to L)		
Fixed rail side		Front rail Fixed		
Conveyor speed range		300 - 20000 mm/min		
Conveyor heights		900 mm+/-20 mm		
Conveyor method	Chain + m	esh as standard (Optional: Chain+ center support system)		
Chain Lubrication		Automatic (standard)		

Automatic (standard)

#### Optional configuration

Full nitrogen system	Nitrogen hermetic configuration, nitrogen flow meter, water chiller, oxygen analyzer (PPM control: 300-1000PPM, 18—20m³/hr, single lane oven)
Center support system	Unique retractable, special parking position with Maximum flexible
Water chiller cooling	Optional
Dual lane conveyor	Conveyor width: Min. 50 mm*50 mm in each lane, Max. 300 mm * 300 mm in each lane, Rail 1and Rail 4 are fixed, Rail 2 and Rail 3 are adjustable
Dual lane dual speed	Independent conveyor speed in each lane
Dual lane dual center support system	Independent conveyor speed of chain and center support system in each lane



## RC Series Reflow oven with 6-8-10-12 heating zones



#### **MAIN FEATURES**

- Combination pin chain and mesh belt conveyors
- Motorized width adjust
- Flux collection system
- Windows operator interface
- Smema communication
- Light tower
- Uninterruptible power supply
- Guaranteed Lead Free process ready
- 300°C high temperature processing capabilities
- Comprehensive warranty
- Automatic edge rail lubrication system
- Board counter
- Board drop detection

## RC series reflow oven - 6-8-10-12 heating zones

Independent air velocity controlling system allows flexible processing control to easily handle complicated lead free soldering requirements.

CS series of reflow oven allows the heating zone temperature controllers have an accuracy of  $\pm 1^{\circ}\text{C}$  and, in conjunction with a high-speed blower adjacent to each heat source for maximum convection, ensure a  $\Delta T$  of  $\pm 2^{\circ}\text{C}$  across the PCB assembly. The CS Series design provides low-velocity, low-turbulence air flow to prevent component shift or disturbance.



## RC series reflow oven - 6-8-10-12 heating zones



The cooling configuration recycles the filtered air or N2 back to the oven chamber reducing thermal loss while getting better flux reclamation.

- Two powerful fans force recirculated cooled air into the cooling zone
- Total cooling length: 800 mm (31.5")
- Filtration system is easily accessible for quick maintenance and Easy access to cooling panels for quick maintenance

#### Center support system for preventing the deformation of PCB board puzzle (Optional)

The unique retractable center support system is easy to use with maximum flexibility . It can hide itself when not used and will not hit the components on double sided boards or boards with long components leads.

Pin -- Mesh -- Chain Conveyor Meets Virtually Any Product Specification or Production Requirement

The RH series is supplied as standard with an adjustable-rail, pin-type conveyor system that handles PCBs up to a maximum of 400 mm installed over a 500 mm stainless-steel mesh belt. The pin conveyor permits inline and double-sided processing. The mesh belt is ideal for fast changeovers.

To eliminate the possibility of jamming or dropped PCB assemblies, all components are constructed of high-quality, high-strength, stainless steel and are built to maintain dimensional tolerances at the high temperatures of lead-free processing.

Advanced automatic chain lubrication and motorized width adjustment are standard features on the pin conveyor. For processing of larger PCBs at higher lead-free temperatures, a center support system is available to prevent board warpage.

Conveyor speed is programmable from 400-2000 mm/minute to accommodate any process requirement.

Nitrogen Atmosphere Compatible Models Widen Lead-Free Processing Window Through Reduced Oxidation (Option).

To maintain stable, user-selected oxygen PPM levels automatically. A wide range of PPM levels can be selected with nitrogen consumption rate as low as depending upon board size. An internal oxygen sensor and proportioning valve is used to minimize nitrogen consumption and related costs by up to 50%! Use completely sealed design inside the chamber of oven to be effective protection for nitrogen, the nitrogen content of the minimum can be as low as 150 ppm. Under the circumstances of 300-800ppm oxygen, the consumption of nitrogen is lower than 18 m3/hour.

## RC series reflow oven - 6-8-10-12 heating zones

Items		Description			
Model	RC-0602	RC-0802	RC-1002	RC-1202	
Machine dimensions (L*W*H) mm	4100*1383*1490	5310*1353*1490	6100*1353*1496	6915*1353*1496	
Standard color	Ivory white	Ivory white	Ivory white	Ivory white	
Numbers of heating zone	Top 6/ bottom 6	Top 8/ bottom 8	Top 10/ bottom 10	Top 12/ bottom 12	
Lengths of heating zone	2359 mm	3121 mm	3891 mm	4706 mm	
Numbers of cooling zone	Top 1 zone		Top 2 zones		
Nozzle plate	High quality Steel sheet				
Exhaust volume		10m³/min *2 channel exhaust			
Flux collection system		Standard co	nfiguration		

_				
Con	tro	CV	76	OM

Power supply	3	phase, 380V 50/60Hz ( opt	ional : 3 phase, 230V 50/60V)	
Total power	52KW	64KW	80KW	92KW
Startup power	26KW	28KW	34KW	38KW
Normal power consumption	7KW	9KW	10KW	11KW
Warming time	< 15mins		Approx. 30 min	
Temperature setting range	Room temperature to 300°C			
Temperature control method		PID Close loop cor	ntrol + SSR driving	
Temperature control precision		+/-	1°C	
Temperature deviation on PCB		+/- 1	L.5°C	
Cooling method		Forced air cooling (O	ptional: Water-chiller)	
Data storage	Process data and status storage (80GB)			
Abnormal alarm	Temperature abnormal alarm			
Board dropped alarm	Standard (Tower light and Buzzer)			

#### **Conveyor system**

Rails structure		subjection integrated type	
chain structure	singled buckle	singled buckle (Optional: Double buckle)	
Max.PCB width		400mm ( Optional 610mm )	
Components clearance		Top/ bottom clearance of PCB: 25 mm	
Conveyor direction		L to R/ (Optional: R to L)	
Fixed rail side		Front rail Fixed	
Conveyor speed range		300 – 20000 mm/min	
Conveyor heights		900 mm+/-20 mm	
Conveyor method	Chain + mesh	n as standard (Optional: Chain+ center support system)	
Chain Lubrication		Auto-Jubrication + Manual-Jubrication	

#### Optional configuration

Full nitrogen system	Nitrogen hermetic configuration, nitrogen flow meter, water chiller, oxygen analyzer (PPM control: 300-1000PPM, 18—20m³/hr, single lane oven)
Center support system	Unique retractable, special parking position with Maximum flexible
Water chiller cooling	Optional
Dual lane conveyor	Conveyor width: Min. 50 mm*50 mm in each lane, Max. 300 mm * 300 mm in each lane, Rail 1and Rail 4 are fixed, Rail 2 and Rail 3 are adjustable
Dual lane dual speed	Independent conveyor speed in each lane

Independent conveyor speed of chain and center support system in each lane Dual lane dual center support system



The main advantages of using Nitrogen for Pb-Free Assembly in the reflow process v/s atmospheric air are as follows:

#### Improved soldering quality

Higher surface tension as well as less reoxidation of IC terminals will increase the wetted surface by 20% to 30%, resulting in increasing solder joint strength. Higher surface tension minimizes solder balling when using fine pitch solder paste. Less oxidation also improves the wetting on NiAu and bare copper solder lands.

#### **Enlarged Process Window**

The soldering process will be less sensitive to poor solderability and solder lands and component terminals, thereby improving the soldering BGA and CSP devices. This is more applicable for Pb-Free Assemblies that would be RoHS compliant.

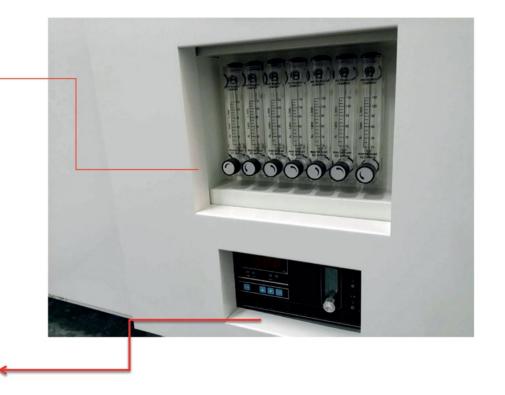
#### **Other Benefits**

Visual appearance of the solder joint surface will be smoother and shinier, especially for Pb-Free Assembly making it easy to inspect and rework. Larger surface tension can hold larger and heavier components on bottom side when performing double reflow.

- Our chamber technology delivers highly efficient heat transfer throughout the entire process zone
- Efficient control of convection dynamics provides well-defined transitions between zones
- Patented cooling technologies in top and bottom cooling zones
- Nitrogen control capability: below 1000 ppm/O² for lead free when the oven was under heavy board load
- Innovative exhaust flow management significantly reduces cooling zone maintenance
- Lower N2 consumption levels through optimized design and performance
- Intelligent flux control efficiently collects flux vapors from the reflow zone

#### Nitrogen flow meter

Full nitrogen flow in each zone to improve the soldering quality and it is easy to select the nitrogen flow level in each zone according to the end user's requirements.

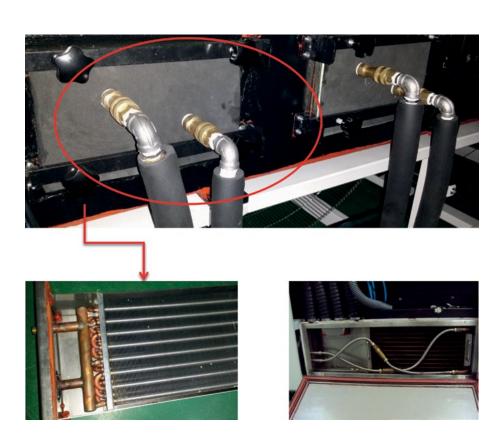




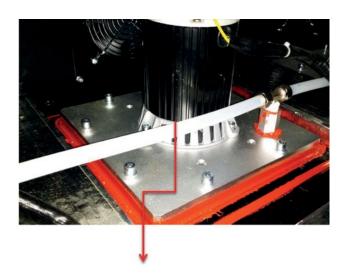
#### Oxygen analyzer

The smart oxygen analyzer is high precision to collect the real PPM level in the oven and also connected it to the computer which can display the real time PPM level.

Powerful evaporator to improve the cooling effects and it is easy for maintenance.



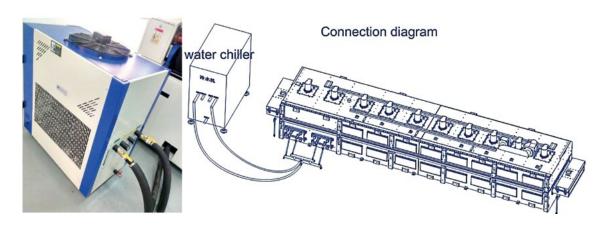
Evaporator of recycling bin





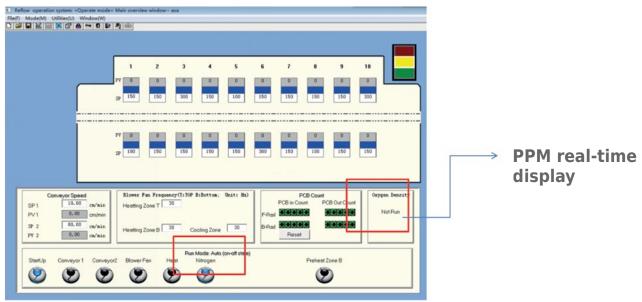
#### Nitrogen flow supply tube in each zone

- Multi protection for the nitrogen hermetic channel and each hot air motor.
- Protect from the heat loss and avoid the nitrogen gas leak.
- Nitrogen flow supply is available to set in economic type to save the consumption



## Standard configuration with water chiller.

The external water chiller holds CE certificates and also allow the end users to set the temperature easily.



Friendly user interface

- •Full nitrogen system options includes nitrogen hermetic, nitrogen flow meter, water chiller, oxygen analyzer, and nitrogen flow magnetic valve
- •Normally 800 PPM 1000 PPM for lead free process under heavy board load without any problem
- •Nitrogen consumption: 18m³/hour to 20m³/hour at 800 PPM 1000 PPM conditions (conveyor width: 400mm)
- All system with CE certificates











## **BGA REWORK STATION**

#### **IE-5800BGA**

- High definition touch screen, PLC control
- High positioning accuracy and fast maneuverability
- 3 independent heating areas



#### **FEATURES**

#### Adopt liner slide

Which makes X,Y,Z axis all can do precision adjustment or fast positioning, with high positioning accuracy and fast maneuverability.

#### High definition touch screen

PLC control, can save multiple groups profile, password protection and modify function, and can save multiple groups profile, equipped with instant temperature curve analysis function.

#### 3 independent heating areas

There are from top to bottom. The 1st and 2nd are hotair heaters, the 3rd is IR preheating, temperature controlled within  $\pm 3^{\circ}$ . Top heater can be adjusted freely. Top and bottom temperature can control many groups and sections of temperature parameters at the same time. The third IR heater can be adjusted the power consumption.

#### Easy to install and change

Offer all kinds of hot-air nozzle, it can rotate 360°. With magnet, easy to install and change, customized is available. Bottom IR heater ensure an even heat for PCB board.

#### **High-precision K-type thermocouple**

Choose imported high-precision K-type thermocouple, closed loop control and automatic temperature compensation system, combined PLC module for the precision control of temperature.

## BGA REWORK STATION IE-5800BGA

#### Flexible fixture for PCB positioning

Use a V-groove equipped with a flexible fixture for PCB positioning to protect the PCB from deformation when heated or cooled, and it can rework for any BGA package size. Powerful cross-flow fan rapidly cool the PCB board to improve efficiency, also built-in vacuum pump and external vacuum suction pen, pick up the chips rapidly. After finishing disordering & soldering, there is an alarming.

#### Automatic power-off protection device

CE certificate, with emergency stop and Automatic power-off protection device when abnormal accident happens, with a double over-heating protection control.

	IE-5800BGA Specifications
Total Power	4500W
Power	AC 220 V ±10 % 50/60 Hz
Top heater power	800W
Bottom heater power	2nd heater 1200W, 3rd IR heater 2400W
Power supply	AC230V±10% 50/60Hz
Dimension	L535*W650*H600mm
Positioning	V-groove, PCB support can be adjusted in any direction with external universal fixture
Temperature control	(K Sensor) closed loop, independent heating, precision within $\pm 3^{\circ}$
PCB size	Max 350*330mm Min 20*20 mm
Electrical selection	Highly sensitive temperature control module, Touch screen
Weight	34kg
Package	Wooden Box
G.W.	51KG
Package dimension	L71*W71*H68cm

## BGA REWORK STATION IE-6200BGA



- Superior safety functions
- Precise optical alignment system
- 3 independent heating system
- Multi-function operation system



#### **FEATURES**

#### **Superior safety functions**

After finish desoldering and soldering, there is alarming, when temperature goes out of control, the circuit will automatically power off, it is of double excess temperature protection function. Temperature parameter has a password to avoid arbitrary changes , with superior safe protection functions, can protect PCB, components and the machine from damage at any abnormal situation.

#### Precise optical alignment system

With optical alignment system and clear images, components can enlarge up to Maximum 230 times, mounting accuracy within +/-0.01mm, with a beam split, zoom in, zoom out and micro-adjust functions, adopted 12" HD monitor.

#### 3 independent heating system

IE-6200BGA is available heating portion of the PCB board by hot-air circulate both from top and bottom at the same time. With large IR bottom heating, it can completely avoid PCB deformation during reworking period, you can use software to choose freely or use top heater or bottom heater departly and combine freely with top and bottom heater's capacity, to make it easies for rework double BGA, CCGA, QFN, CSP, LGA, SMD etc. External sensor socket is precise detected temperature to analyze and proof on actual temperature curve of BGA at the same time.

## BGA REWORK STATION IE-6200BGA

#### **Multi-function operation system**

With touch screen interface, k-type thermocouple, close-loop control and Intelligent temperature compensation with automatically system, integrated design of top heater and sucker point. It can auto identify a high degree of suction and mounting with automatic soldering and desoldering functions. The temperature can be set to 8 segment and 8 segment constant temperature control, N groups of storage temperature setting parameters according to kinds of BGA chip set.

Model	IE-6200BGA Specification
Total Power	Max 5300W
Power	AC 220 V ±10 % 50/60 Hz
Top heater power	1200W (1st heater)
Bottom heater power	1200W (2nd heater)
3rd IR heater	2700W (independent controlling left and right IR heaters)
Hot air temperature	400°C (Max)
Preheating temperature	400°C (Max)
Power supply	AC230V±10% 50/60Hz
Dimension	L640 × W630 × H900mm
Positioning	V-groove + universal fixture
Temperature control	K-type thermocouple (Closed Loop)
PCB size	Maximum: 410 x 370mm, Minimum: 65 x 65mm
Electrical materials	High precision temperature control system
External Temperature sensor	1 piece
Weight	70 kg
Package	Wooden Box

## BGA REWORK STATION

## IE-6200BGA/LED





- LED suction nozzle
- Suitable for LED of tape Packaging and bulk materials
- Suitable for multiple micro LED



#### **FEATURES**

Suitable for LED lamp beads repairing, size of micro LED components not less than 0.6\*0.6mm can be repaired.

Suitable for LED lamp beads of tape packaging and bulk materials. Also any BGA and components which are difficult to repair.

High solution optical alignment system, accurate LED components positioning, ensure precise mounting.

Optical alignment is controlled electrically and rotate automatically.

Mounting head built-in pressure testing device to protect the PCB.

Built-in infrared laser positioning, fast positioning for PCB.

Adopt HIWIN precision guide rail for up and down movement system, ensure reliable and accurate running.

Adopt up and down alignment for top and bottom heater, heating for appointed local zone, prevents PCB to turn yellow.

# **BGA REWORK STATION**

### IE-6200BGA/LED

Bottom heater up and down manually can adjust the heating height real time.

Adopt ceramics infrared radiator for IR heater, heating stably and uniformly with long serves life.

Human-machine interface has multiple operation mode and permission, soldering, desoldering and mounting manually, easy operation.

High resolution touch screen, which is up to 800\*600 pixels.

Adopt joystick control for alignment system, no need setting complicated parameters.

Adopt Delta double ball bearing flow fan for air supply no need external air source.

Adopt DCCE 8 channel module for temperature control system, automatic PID adjustment.

Monitoring heaters real time, when accident happens, relevant sensors will send signal to PLC which will close output channel and display fault condition. Protect it self automatically.

Adopted 12" HD monitor

Model	IE-6200 BGA LED Specification
Total Power	Max 5300W
Power	AC 230 V ±10 % 50/60 Hz
Top heater power	1200W (1st heater)
Bottom heater power	1200W (2nd heater)
3rd IR heater	2700W (independent controlling left and right IR heaters)
Hot air temperature	400°C (Max)
Preheating temperature	400°C (Max)
Power supply	AC230V±10% 50/60Hz
Dimensions	L640 × W630 × H900mm
Preheating size	370mm ×270mm
Positioning	V-groove, PCB support+laser positioning+universal fixture
Temperature control	K-type thermocouple (Closed Loop)
Chip type	BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads
Available BGA chip	2x2 ~ 80x80mm
PCB size	Maximum: 410 x 370mm, Minimum: 65 x 65mm
Electrical materials	High precision temperature control system
External Temperature sensor	1 piece
Weight	70 kg
Package	Wooden Box

# BGA REWORK STATION IE-6800BGA







- Superior safety functions
- Precise optical alignment system
- 3 independent heating system
  - Multi-function operation system

### **FEATURES**

The top heater can move freely along the X, Y axis in the IR preheating area. It is good for many BGA chips distribution at different positions in the PCB board which need repair. X-shaped infrared laser can do rapid location.

There are 3 independent heaters. The 1st and 2nd hotair heaters can control multiple groups and segments temperature parameters. The 2nd heater can move up and down. The 3rd large area IR heater can preheat the PCB board fully to ensure no deformation to the board. Temperature, time, slope, cooling, alarming all can be displayed on the touch screen.

High-precision K-type thermocouple with close-loop control, PID auto-tuning system temperature system, combined with Panasonic PLC and highly sensitive temperature module for the precise temperature control, the temperature error controlled within  $\pm$  1°.

4V-groove PCB support, rapid positioning, convenience, accuracy, can fit for all kinds of PCB board. Flexible and removable universal fixture has protective effects and no damage to the PCB board, suitable for all kinds of BGA repair.

High-definition CCD color optical vision system, splitting, amplification, micro-adjust and auto-focus. With automatic color resolution and brightness adjustment device.

Without changing the magnification, the optical lens can be moved manually left and right, back and forth freely. It can observe all aspects of the BGA chip. It displays clearly. The X, Y axis and Z angle with micrometer adjust, precise positioning, alignment accuracy is within  $\pm$  0.01mm, 15 TFT LCD Monitor. High automation, no human operations errors.

### **BGA REWORK STATION**

### **IE-6800BGA**

CE certification, with emergency switch and automatic power-off protection device when emergency happens. With protective mesh to prevent components falling or human burns happen.

Mounting, welding and dewelding process are intelligent controlled and work automatically. BGA mounting position is controlled accurately. After finishing desoldering and soldering, there is alarming.

Powerful cross-flow fan to cool the PCB board automatically after desoldering and soldering, it can prevent the deformation of PCB board to ensure the welding effect.

With Multifunctional and humanized operation interface, there is "set up Interface" and "operation interface" on the touch screen to prevent wrong operations and setting. Temperature parameter has password protection to stop arbitrary changes.

This machine is equipped with pressure and optical sensors. To control the pressure in 3-10 gr and optical switches, so that it can automatically recognize the suction chip and mounting height, to ensure not crush BGA chip. It can repair Socket775 and double BGA / CGA / IC and various shielding devices, meet the requirement of lead-free process.

Temperature control  K-type thermocouple (Closed Loop), heating independently, temperature precision within ±1 degree  Chip type  BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads  Available BGA chip  2x2 ~ 80x80mm  PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Placement Accuracy  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm	Model	IE-6800 BGA Specification
Top heater power  Bottom heater power  (2nd heater) 1200W  3rd IR heater  3rd IR heater 4200W  Dimensions  890×790×1000mm (LCD stand not included)  Preheating size  370mm ×270mm  Positioning  V-groove, PCB support can be adjusted in any direction with external universal fixture  Temperature control  K-type thermocouple (Closed Loop), heating independently, temperature precision within ±1 degree  Chip type  BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads  Available BGA chip  2x2 ~ 80x80mm  PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	Total Power	Max 7100W
Bottom heater power  3rd IR heater  3rd IR heater 4200W  Dimensions  890×790×1000mm (LCD stand not included)  Preheating size  370mm ×270mm  Positioning  V-groove, PCB support can be adjusted in any direction with external universal fixture  Remperature control  K-type thermocouple (Closed Loop), heating independently, temperature precision within ±1 degree  Chip type  BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads  Available BGA chip  2x2 ~ 80x80mm  PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  V, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	Power supply	AC 230 V ±10 % 50/60 Hz
3rd IR heater3rd IR heater 4200WDimensions890×790×1000mm (LCD stand not included)Preheating size370mm ×270mmPositioningV-groove, PCB support can be adjusted in any direction with external universal fixtureTemperature controlK-type thermocouple (Closed Loop), heating independently, temperature precision within ±1 degreeChip typeBGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beadsAvailable BGA chip2x2 ~ 80x80mmPCB sizeMax 350×450mm; Min 10×20 mmElectrical materialsServo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)Camera magnification10x-100xOptical systemJapanese original high-definition CCD color imaging system, Joystick controlTouch screen8.0, Resolution 640X480, Panel Visa touch screen, external USB interfaceWork ModePower drive (Optional gas drive + nitrogen)External Temperature sensorFour(optional)Placement AccuracyX, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mmWeight130kg	Top heater power	1200W
Dimensions  890×790×1000mm (LCD stand not included)  Preheating size  370mm ×270mm  V-groove, PCB support can be adjusted in any direction with external universal fixture  K-type thermocouple (Closed Loop), heating independently, temperature precision within ±1 degree  Chip type  BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads  Available BGA chip  2x2 ~ 80x80mm  PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Placement Accuracy  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight	Bottom heater power	(2nd heater) 1200W
Preheating size  Positioning  V-groove, PCB support can be adjusted in any direction with external universal fixture  K-type thermocouple (Closed Loop), heating independently, temperature precision within ±1 degree  Chip type  BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads  Available BGA chip  2x2 ~ 80x80mm  PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Ylacement Accuracy  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	3rd IR heater	3rd IR heater 4200W
Positioning  V-groove, PCB support can be adjusted in any direction with external universal fixture  K-type thermocouple (Closed Loop), heating independently, temperature precision within ±1 degree  Chip type  BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads  Available BGA chip  2x2 ~ 80x80mm  PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Y, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	Dimensions	890×790×1000mm (LCD stand not included)
Temperature control  K-type thermocouple (Closed Loop), heating independently, temperature precision within ±1 degree  Chip type  BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads  Available BGA chip  2x2 ~ 80x80mm  PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Placement Accuracy  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	Preheating size	370mm ×270mm
temperature control temperature precision within ±1 degree  Chip type BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads  Available BGA chip 2x2 ~ 80x80mm  PCB size Max 350×450mm; Min 10×20 mm  Electrical materials Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification 10x-100x  Optical system Japanese original high-definition CCD color imaging system, Joystick control  Touch screen 8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode Power drive (Optional gas drive + nitrogen)  External Temperature sensor Four(optional)  V, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight 130kg	Positioning	
Available BGA chip  PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	Temperature control	
PCB size  Max 350×450mm; Min 10×20 mm  Electrical materials  Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Placement Accuracy  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight	Chip type	BGA, QGN, CSP, POP, QFN, Micro SMD, LED lamp beads
Servo Drive (Panasonic) Touch screen (Taiwan) Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Placement Accuracy  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight	Available BGA chip	2x2 ~ 80x80mm
Panasonic PLC, Heating plate (Germany)  Camera magnification  10x-100x  Optical system  Japanese original high-definition CCD color imaging system, Joystick control  Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Y, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	PCB size	Max 350×450mm ;Min 10×20 mm
Optical system  Japanese original high-definition CCD color imaging system, Joystick control  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Y, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	Electrical materials	· · · · · · · · · · · · · · · · · · ·
Touch screen  8.0, Resolution 640X480, Panel Visa touch screen, external USB interface  Work Mode  Power drive (Optional gas drive + nitrogen)  External Temperature sensor  Four(optional)  Placement Accuracy  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	Camera magnification	10x-100x
Work Mode Power drive (Optional gas drive + nitrogen)  External Temperature sensor Four(optional)  Placement Accuracy X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight 130kg	Optical system	
External Temperature sensor  Placement Accuracy  X, Y axis and the Z angle with micrometer adjust, accuracy within ± 0.01mm  Weight  130kg	Touch screen	
Placement Accuracy $X$ , $Y$ axis and the $Z$ angle with micrometer adjust, accuracy within $\pm 0.01 \text{mm}$ Weight $130 \text{kg}$	Work Mode	Power drive (Optional gas drive + nitrogen)
Weight ± 0.01mm  130kg	External Temperature sensor	Four(optional)
· · · · · · · · · · · · · · · · · · ·	Placement Accuracy	
Package Wooden Box	Weight	130kg
	Package	Wooden Box





# INTRODUCTION



INTEON conveyors are build for the middle and high volume productions which allows attractive price and high quality performance. INTEON conveyor systems assure an optimum of process stability by innovative technology. All the electrical system totally match the European quality standard and other international safety standard.

### WARRANTY

### Best in the industry warranty - 2 years full warranty

### **SUPPORT**

For more complex appliances our company offers a well-needed training for set up and usage. We grant the repair of all of the products traded by our company during and after the warranty period. As well as we guarantee the continuous supply of accessories.

### **ON-SITE VISIT**

In case if any of our products aroused your interest INTEON would be glad to visit your company and hold a presentation of the product of your interest. Major machines also could be observed at our partners' site.

### **OFFERS**

Most of the prices of our products can be requested on our website and will be sent via email to you. In case of special and more complex machines the prices are given after consultation individually through a price offer. If you are interested in more information or user manuals of our products we recommend you to visit our website (www.inte-on. com), which is updated continuously with professional information. We also recommend you to visit our office, where you can purchase any of the needed devices and spare parts of the product of your interest.

# **SINGLE MAGAZINE LOADER**



# **Application**

The Single Magazine Loader is used at the starting of the line for loading of PCB's to the production line. The unit loads the production line automatically by pushing PCB's out of a magazine onto the conveyor of the down-stream machine.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- Four pitches selections 10, 20, 30, 40mm (FUJI Button operation), multiple pitches selectable (touch screen operation).
- Direction from left to right, or right to left (optional).
- 1 magazine loading capability, discharge magazine from the rear of machine SMEMA compliant.
- CE certified.

Model	IE-ST/SB-250A-ML	IE-ST/SB-330A-ML	IE-ST/SB-390A-ML	IE-ST/SB-460A-ML
Size	M	L	LL	XL
Power		AC 110/220V ±	:10V, 50/60HZ	
Air Pressure		5kgf/	cm2	
PCB Size	350x(50 - 250)mm	460x(50 - 330)mm	535x(50 - 390)mm	535x(50 - 460)mm
Transfer Height		900 ±20mm	or Specify	
<b>PCB Direction</b>		left to right or rig	ht to left(option)	
Magazine Rack Size	350x320x563mm	460x400x563mm	535x460x570mm	535x530x570mm
Pitches	10, 20, 30, 40mm or Specify			
<b>Machine Dimension</b>	1145x1030x1200mm	1355x1120x1200mm	1505x1310x1200mm	1505x1450x1200mm
<b>Control Panel</b>	1. Touch Screen (T), 2. FUJI Button (B)			

# SINGLE MAGAZINE UNLOADER

### **Application**

The Single Magazine Unloader is used at the end of the line for unloading of PCB's from the production line. An arriving PCB is taken up by the attached conveyor and then pushed into the magazine by the pusher. The magazine indexes to the next position and is ready for the following unloading cycle.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- Four pitches selections 10, 20, 30, 40mm (FUJI Button operation), multiple pitches selectable (touch screen operation).
- Direction from left to right, or right to left (optional).
- 1 magazine loading capability, discharge magazine from the rear of machine
- SMEMA compliant.
- CE certified.

Model	IE-ST/SB-250A-MU	IE-ST/SB-330A-MU	IE-ST/SB-390A-MU	IE-ST/SB-460A-MU
Size	М	L	LL	XL
Power		AC 110/220V ±	:10V, 50/60HZ	
Air Pressure		5kgf/	cm2	
PCB Size	350x(50 - 250)mm	460x(50 - 330)mm	535x(50 - 390)mm	535x(50 - 460)mm
Transfer Height	900 ±20mm or Specify			
PCB Direction		left to right or rig	ht to left(option)	
Magazine Rack Size	350x320x563mm	460x400x563mm	535x460x570mm	535x530x570mm
Pitches	10, 20, 30, 40mm or Specify			
<b>Machine Dimension</b>	1120x1030x1200mm	1305x1120x1200mm	1480x1310x1200mm	1480x1450x1200mm
<b>Control Panel</b>	1. Touch Screen (T), 2. FUJI Button (B)			

# **MULTI MAGAZINE LOADER**



# **Application**

The Multi Magazine Loader is used at the starting of the line for loading of PCB's to the production line. The unitloads the production line automatically by pushing PCB's out of a magazine onto the conveyor of the down-stream machine.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- Four pitches selections 10, 20, 30, 40mm (FUJI Button operation), multiple pitches selectable (touch screen operation).
- Direction from left to right, or right to left (optional).
- 3 magazines loading capability.
- SMEMA compliant.
- CE certified.

Model	IE-CT/MB-250A-ML	IE-CT/MB-330A-ML	IE-CT/MB-390A-ML	IE-CT/MB-460A-ML
Size	M	L	LL	XL
Power		AC 110/220V ±	-10V, 50/60HZ	
Air Pressure		5kgf/	′cm2	
PCB Size	350x(50 - 250)mm	460x(50 - 330)mm	535x(50 - 390)mm	535x(50 - 460)mm
Transfer Height	900 ±20mm or Specify			
<b>PCB Direction</b>		left to right or rig	ht to left(option)	
Magazine Rack Size	350x320x563mm	460x400x563mm	535x460x570mm	535x530x570mm
Pitches	10, 20, 30, 40mm or Specify			
<b>Machine Dimension</b>	1685x745x1200mm	1920x820x1200mm	2165x880x1200mm	2165x950x1200mm
<b>Control Panel</b>	1. Touch Screen (T), 2. FUJI Button (B)			

# **MULTI MAGAZINE UNLOADER**

# **Application**

The Multi Magazine Unloader is used at the end of the line for unloading of PCB's from the production line. An arriving PCB is taken up by the attached conveyor and then pushed into the magazine by the pusher. The magazine indexes to the next position and is ready for the following unloading cycle.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- Four pitches selections 10, 20, 30, 40mm (FUJI Button operation), multiple pitches selectable (touch screen operation).
- Direction from left to right, or right to left (optional).
- 3 magazines loading capability.
- SMEMA compliant.
- CE certified.

Model	IE-CT/MB-250A-MU	IE-CT/MB-330A-MU	IE-CT/MB-390A-MU	IE-CT/MB-460A-MU
Size	М	L	LL	XL
Power		AC 110/220V ±	:10V, 50/60HZ	
Air Pressure		5kgf/	cm2	
PCB Size	350x(50 - 250)mm	460x(50 - 330)mm	535x(50 - 390)mm	535x(50 - 460)mm
Transfer Height	900 ±20mm or Specify			
PCB Direction		left to right or rig	ht to left(option)	
Magazine Rack Size	350x320x563mm	460x400x563mm	535x460x570mm	535x530x570mm
Pitches	10, 20, 30, 40mm or Specify			
<b>Machine Dimension</b>	1685x745x1200mm	1920x820x1200mm	2165x880x1200mm	2165x950x1200mm
<b>Control Panel</b>	1. Touch Screen (T), 2. FUJI Button (B)			



### **Application**



The PCB Conveyor is used in the PCB assembly line when frequent visual inspection of PCB's is required, can be used as an Inspection conveyor or a Linking conveyor.

### **Features**

- PLC Control system.
- Metal fabricated frame.
- Width adjusting system by hand crank. Electrical width adjustment by switch available on request.
- Variable speed control.
  Inspection and by pass mode selectable.
- Muti-zone concept available on request.
- SMEMA compliant.
- CE certified.

Model	IE-M/L-50LD-C	IE-M/L-100LD-C	IE-M/L-100LJ-C
Conveyor Length	500mm	1000mm	1000mm
Power	AC	110/220V ±10V, 50/60H2	7
PCB Width	50 - 3	50mm (-M), 50 – 460mm	(-L)
Transfer Speed	1 – 12m/min adjustable		
Transfer Height	900 ±20mm		
PCB Direction	left to right or right to left (option)		
<b>Working Light</b>	N	N	Υ
<b>Machine Dimension</b>	500 x 650 x 900mm	1000 x 650 x 900mm	1000 x 650 x 900mm

# **MULTI MAGAZINE UNLOADER**

# **Application**

The AOI Rework Conveyor is used for good/bad PCB Separation. The center segment pneumatically move up/downallowing separation without interrupting the flow of good PCB's.

### **Features**



- Omron PLC Control system.
- Width adjustment by hand crank. Electrical width adjustment by switch available on request.
- Rework and by pass mode selectable.
- 3 belt segments, providing possibility to buffer one failed PCB.
- SMEMA compliant.
- CE certified.

Model	IE-M-3/150LR-C	IE-L-3/150LR-C		
Power Supply	AC 110/220V	AC 110/220V ±10V, 50/60HZ		
Air Supply	5Kgf/cm2			
PCB Width	50 - 350mm	50 - 460mm		
Transfer Height	900 ±20mm			
PCB Direction	left to right or right to left(option)			
<b>Machine Size</b>	1500x760x1100mm	1500x860x1100mm		

# **PCB NG/OK UNLOADER**



### **Application**

The PCB NG/OK Unloader is used for good/bad PCB separation. The OK and NG PCB after being tested by test machine can be separated and sent to magazines.

### **Features**



- Omron PLC Control system.
- Touch screen easily operation.
- Good and bad PCB's can be separated automatically with magazine rack.
- Multiple pitches selectable.
- Direction from left to right, or right to left (optional).
- 3 magazines for good PCB's, 3 magazines for bad PCB's loading capability.
- SMEMA compliant.
- CE certified.

Model	IE-CT-250A-UNG	IE-CT-330A-UNG	IE-CT-390A-UNG	IE-CT-460A-UNG
Size	M	L	LL	XL
Power		AC 110/220V ±	:10V, 50/60HZ	
Air Pressure		5kgf/	cm2	
PCB Size	350x(50 - 250)mm	460x(50 - 330)mm	535x(50 - 390)mm	535x(50 - 460)mm
Transfer Height	900 ±20mm or Specify			
PCB Direction	left to right or right to left(option)			
Magazine Rack Size	350x320x563mm	460x400x563mm	535x460x570mm	535x530x570mm
Pitches	multiple			
<b>Machine Dimension</b>	1510x1460x1200mm	1910x1630x1200mm	2160x1760x1200mm	2160x1900x1200mm

# **MULTIFUNCTION PCB BUFFER**

### **Application**

The Multifunction PCB Buffer is used to buffer PCB's in LIFO or FIFO mode. "Pass-through" mode may be selected so that PCB is transferred by it, or "Automatic" mode may be selected so that this machine is used as a PCB buffer.

### **Features**



- Servo motor, Omron PLC control system, touch screen operation.
- 3 operative modes: FIFO (first in first out), LIFO (last in first out), pass through.
- 24pcs PCB's storage capability.
- Electrical width adjustment.
- Direction from left to right or right to left(optional).
- SMEMA compliant.
- CE certified.

Model	IE-CT-350A-BL	IE-CT-400A-BL	IE-CT-460A-BL		
Power Supply		C 110/220V ±10V, 50/60H	łZ		
Air Supply		5Kgf/cm2			
PCB Size	400x(50 – 350)mm	460x(50 – 400)mm	535x(50 – 460)mm		
Buffer capacity		Max. 24 PCBs at pitch 1			
Transfer Height		900 ±20mm			
PCB Direction	left to right or right to left(option)				
Machine Size	500x885x1650mm	610x935x1650mm	610x995x1650mm		



# **Application**

The PCB Destacker is used for loading bare board onto the PCB assembly line. A mechanism separates the bottom PCB from the stacker and lowers it onto the edge belt conveyor.

### **Features**



Model	IE-CT-350A-DU	IE-CT-400A-DU	IE-CT-460A-DU		
Power Supply	F	AC 110/220V ±10V, 50/60H	łZ		
Air Supply		5Kgf/cm2			
PCB Size	400x(50 – 350)mm	460x(50 – 400)mm	535x(50 – 460)mm		
Buffer capacity		Max. 24 PCBs at pitch 1			
Transfer Height		900 ±20mm			
PCB Direction	left	left to right or right to left(option)			
Machine Size	630x850x1250mm	630x900x1250mm	630x950x1250mm		

# **PCB PUSH-UP STACKER**

### **Application**

The Push-up Stacker is used for restacking un-populated boards at the end of the line. Stacking is done by a pneumatic lifter, which gently raises the PCB's from the belt conveyor and adds the PCB, one by one, to the bottom of the stack.

### **Features**



Model	IE-CT-350A-SU	IE-CT-400A-SU	IE-CT-460A-SU	
Power Supply	<u> </u>	AC 110/220V ±10V, 50/60HZ		
Air Supply		5Kgf/cm2		
PCB Size	400x(50 – 350)mm	460x(50 – 400)mm	535x(50 – 460)mm	
Transfer Height		900 ±20mm		
PCB Direction	left to right or right to left(option)			
<b>Machine Size</b>	630x850x1250mm	630x900x1250mm	630x950x1250mm	

# **VACUUM BARE BOARD LOADER**



### **Application**

The Bare Board Loader is used for automatically loading unpopulated boards at the beginning, or in the middle of a PCB assembly line. The bare boards are lifted one by one from the stack by vacuum and are gently lowered onto the belt segment, ready for the downstream machine.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- By pass mode selectable.
- Flexible suction design, position adjustable.
- Sucking stability improved by using single vacuum generator system.
- Width adjusting system by hand crank. Electrical width adjustment available on request.
- SMEMA compliant.
- CE certified.

Model	IE-CT/CB-350A-SL	IE-CT/CB-400A-SL	IE-CT/CB-460A-SL	
Power Supply	Α	AC 110/220V ±10V, 50/60HZ		
Air Supply		5Kgf/cm2		
PCB Size	400x(50 – 350)mm	460x(50 – 400)mm	535x(50 – 460)mm	
Transfer Height		900 ±20mm		
PCB Direction	left :	left to right or right to left(option)		
Machine Size	700x735x1250mm	750x785x1250mm	800x835x1250mm	
Control Panel	1. Touch Screen (T), 2. FUJI Button (B)			

# **PCB TURN CONVEYOR**

### **Application**

The 90° PCB Turn Conveyor is used for changing the direction of flow of a PCB assembly line. The PCB is transferred onto the built-in belt conveyor which turns either 90° clockwise or counter clockwise.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- By pass mode selectable.
- Width adjusting system by hand crank. Electrical width adjustment available on request.
- Sensor protection more safely.
- It's controlled with motor, rotate smoothly and accurately.
- SMEMA compliant.
- CE certified.

Model	IE-CT/CB-350A-TC	IE-CT/CB-400A-TC	IE-CT/CB-460A-TC
<b>Power Supply</b>	AC 110/220V ±10V, 50/60HZ		
Air Supply	5Kgf/cm2		
PCB Size	400x(50 – 350)mm	460x(50 – 400)mm	535x(50 – 460)mm
Transfer Height	900 ±20mm		
PCB Direction	90° clockwise or counter clockwise(option)		
<b>Machine Size</b>	700x700x1200mm	750x750x1200mm	800x800x1200mm
<b>Control Panel</b>	1. Touch Screen (T), 2. FUJI Button (B)		



# **Application**

The PCB Inverter is used for inverting the PCB's to process the board at both sides without manual handling.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- By pass mode selectable.
- Width adjusting system by hand crank. Electrical width adjustment available on request.
- Sensor protection more safely.
- SMEMA compliant.
- CE certified.

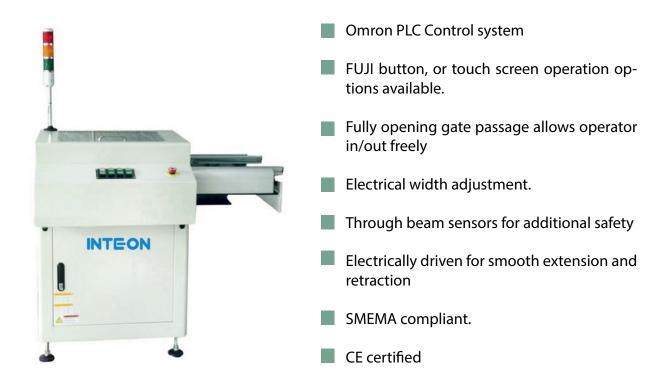
Model	IE-CT/CB-350A-IC	IE-CB-400A-IC	IE-CB-460A-IC	
Power Supply	Α	AC 110/220V ±10V, 50/60HZ		
Air Supply		5Kgf/cm2		
PCB Size	400x(50 – 350)mm	460x(50 – 400)mm	535x(50 – 460)mm	
Transfer Height	900 ±20mm			
PCB Direction	left to right or right to left(option)			
<b>Machine Size</b>	500x800x1250mm	550x850x1250mm	600x900x1300mm	
Control Panel	1. Touch Screen (T), 2. FUJI Button (B)			

# **TELESCOPIC GATE CONVEYOR**

### **Application**

The Telescopic Gate Conveyor is used for creating a passage in the PCB assembly line to give the operator access to the rear of the production equipment. The integrated conveyor segment slides across the opening upon request from the downstream machine when a board enters the unit. The conveyor returns to its retracted home position as the board is released, leaving a normally open passage in the line.

### **Features**



Model	IE-CB-350A-TG	IE-CB-400A-TG	IE-CB-460A-TG		
Power Supply	AC 110/220V ±10V, 50/60HZ				
Air Supply	5Kgf/cm2				
PCB Size	400x(50 – 350)mm 460x(50 – 400)mm 535x(50 – 460)mm				
Walkway	Max. 900mm adjustable				
Transfer Height	900 ±20mm				
PCB Direction	left to right or right to left(option)				
Machine Size	(750-1700)x740x1100mm (750-1700)x790x1100mm (750-1700)x840x1100mm				
<b>Control Panel</b>	1. Touch Screen (T), 2. FUJI Button (B)				

# **MANUAL LIFT GATE CONVEYOR**



# **Application**

The Manual Lift Gate Conveyor is used when a passage way is required in a production line. By manual lifting the conveyor section, access is gained to the rear of the line. (semiautomatic)

### **Features**



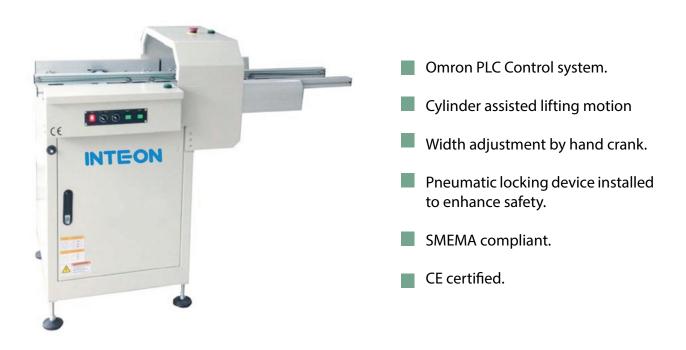
Model	IE-CB-350A-GC	IE-CB-460A-GC		
Power Supply	AC 110/220V	′ ±10V, 50/60HZ		
Air Supply	5Kg	5Kgf/cm2		
PCB Size	400x(50 – 350)mm	460x(50 – 400)mm		
Walkway	60	600mm		
Transfer Height	900 :	900 ±20mm		
PCB Direction	left to right or right to left(option)			
Machine Size	1000x650x1100mm 1000x750x1100mm			

# **LOWERING GATE CONVEYOR**

# **Application**

The Manual Lift Gate Conveyor is used when a passage way is required in a production line. By manual lifting the conveyor section, access is gained to the rear of the line. (semiautomatic).

### **Features**



Model	IE-CB-350L-GC	IE-CB-460L-GC		
Power Supply	AC 110/22	AC 110/220V ±10V, 50/60HZ		
Air Supply	5	5Kgf/cm2		
PCB Size	400x(50 – 350)mm 460x(50 – 400)mm			
Walkway	600mm			
Transfer Height	900 ±20mm			
PCB Direction	left to right or right to left(option)			
Machine Size	1000x650x1100mm 1000x750x1100mm			

# **PCB TRAVERSER**



### **Application**

The PCB Traverser is used for transporting boards from one line into two lines or vice versa. The orientation of the board is not changed during traversing.

### **Features**



- Servo motor, Omron PLC control system, touch screen operation.
- Width adjustment by hand crank. Electrical width adjustment by switch available on request.
- By pass mode selectable.
- Traversing length specified.
- SMEMA compliant.
- CE certified.

Model	IE-CT-350L-SC	IE-CT-460A-SC		
Power Supply	AC 110/220V ±10V, 50/60HZ			
Air Supply	5Kgf/cm2			
PCB Width	50 - 350mm 50 - 460mm			
Traversing Length	specified			
Transfer Height	900 ±20mm			
PCB Direction	left to right or right to left(option)			
Machine Size	according to traversing length			

# **ADJUSTABLE MULTI MAGAZINE LOADER**

### **Application**

The Adjustable Multi Magazine Loader is used at the starting of the line for loading of PCB's to the production line. The unit loads the production line automatically by pushing PCB's out of a magazine onto the conveyor of the down-stream machine.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- Four pitches selections 10, 20, 30, 40mm (FUJI Button operation), multiple pitches selectable (touch screenoperation).
- Direction from left to right, or right to left (optional).
- 3 magazines loading capability.
- SMEMA compliant.
- CE certified.

Model	IE-CT/CB-460AC-ML		
Power	AC 110/220V ±10V, 50/60HZ		
Air Pressure	5Kgf/cm2		
PCB Size	min: 50x50mm, max: 535x460mm		
Transfer Height	900 ±20mm or Specify		
PCB Direction	left to right or right to left(option)		
Magazine Rack Size	355x320x563mm, 460x400x563mm, 535x460x570mm, 535x530x570mm		
Pitches	10, 20, 30, 40mm or Specify		
Machine Dimension	1750x1100x1190mm		
Control Panel	1. Touch Screen (T), 2. FUJI Button (B)		

# ADJUSTABLE MULTI MAGAZINE UNLOADER



### **Application**

The Adjustable Multi Magazine Unloader is used at the end of the line for unloading of PCB's from the production line. An arriving PCB is taken up by the attached conveyor and then pushed into the magazine by the pusher. The magazine indexes to the next position and is ready for the following unloading cycle.

### **Features**



- Omron PLC Control system.
- FUJI button, or touch screen operation options available.
- Four pitches selections 10, 20, 30, 40mm (FUJI Button operation), multiple pitches selectable (touch screen operation).
- Direction from left to right, or right to left (optional).
- 3 magazines loading capabilit
- SMEMA compliant.
- CE certified.

Model	IE-CT/CB-460AC-MU		
Power	AC 110/220V ±10V, 50/60HZ		
Air Pressure	5Kgf/cm2		
PCB Size	min: 50x50mm, max: 535x460mm		
Transfer Height	900 ±20mm or Specify		
PCB Direction	left to right or right to left(option)		
Magazine Rack Size	355x320x563mm, 460x400x563mm, 535x460x570mm, 535x530x570mm		
Pitches	10, 20, 30, 40mm or Specify		
Machine Dimension	2500x1100x1150mm		
Control Panel	1. Touch Screen (T), 2. FUJI Button (B)		

# **WAVE SOLDER OUTFEED CONVEYOR**

# **Application**

The Wave Solder Outfeed Conveyor is used to unload PCBs from the inclined conveyors of wave solder and to then lower the soldered boards to a standard conveyor height.

### **Features**



- Angle adjustment at input and output ends.
- Heat-resistant, ESD belt with non-slip surface.
- Heavy-duty aluminum construction.
- Optional fan attachment for extra cooling capacity.
- CE certified.

Model	IE-120LW
Power Supply	AC 110/220V ±10V, 50/60HZ
PCB Width	50 - 450mm
PCB Direction	left to right or right to left(option)
Machine Size	1200x500x(750 – 1200)mm

# INTEON

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# INTRODUCTION



INTEON Dry Cabinet Systems allows attractive price and high quality performance for component storage. INTEON Dry Cabinet Systems assure an optimum of process stability by innovative technology. All the electrical system totally match the European quality standard and other international safety standard. We are offering different models to find the best solution for your production even you are manufacturing OEM or small repair service.

### WARRANTY

Best in the industry warranty - 2 years full warranty.

### **SUPPORT**

For more complex appliances our company offers a well-needed training for set up and usage. We grant the repair of all of the products traded by our company during and after the warranty period. As well as we guarantee the continuous supply of accessories.

### **ON-SITE VISIT**

In case if any of our products aroused your interest INTEON would be glad to visit your company and hold a presentation of the product of your interest. Major machines also could be observed at our partners' site.

### **OFFERS**

Most of the prices of our products can be requested on our website and will be sent via email to you. In case of special and more complex machines the prices are given after consultation individually through a price offer. If you are interested in more information or user manuals of our products we recommend you to visit our website (www.inte-on. com), which is updated continuously with professional information. We also recommend you to visit our office, where you can purchase any of the needed devices and spare parts of the product of your interest.

# **Dry98 Series**







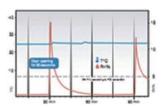
Outer dimension:W448\*D400\*H688mm

Inner dimension:W446\*D372\*H598mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY98A	20%~60%	13	91	N
DRY98B	10%~20%	18	126	N
DRY98C	1%~10%	18	126	N
DRY98U	1%~5%	18	126	N
DRY98EA	20%~60%	13	91	Υ
DRY98EB	10%~20%	18	126	Υ
DRY98EC	1%~10%	18	126	Υ
DRY98EU	1%~5%	18	126	Υ

### **Display Panel**





U type: ultra low humidity control, less than 5%RH



Product Name	Туре	Controlled Scope	Control Mode
Medium humidity dry cabinet	А	20~60%RH	Adjustable pointing control
Low humidity dry cabinet	В	10~20%RH	Adjustable pointing control
	С	1~10%RH	Automatic
Ultra-low humidity dry cabinet	U	1~5%RH	Automatic
Automatic nitrogen cabinet	D	1~60%RH	Precise pointing control

D type is to be seen on P10-11

# **Dry160 Series**







Outer dimension:W448\*D450\*H1010mm

Inner dimension:W446\*D422\*H848mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY160A	20%~60%	18	126	N
DRY160B	10%~20%	18	126	N
DRY160C	1%~10%	20	140	N
DRY160U	1%~5%	20	140	N
DRY160EA	20%~60%	18	126	Υ
DRY160EB	10%~20%	18	126	Υ
DRY160EC	1%~10%	20	140	Υ
DRY160EU	1%~5%	20	140	Y

# **Dry240 Series**







Outer dimension:W598\*D400\*H1310 mm

Inner dimension:W596\*D372\*H1148 mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY240A	20%~60%	18	126	N
DRY240B	10%~20%	18	126	N
DRY240C	1%~10%	20	140	N
DRY240U	1%~5%	20	140	N
DRY240EA	20%~60%	18	126	Υ
DRY240EB	10%~20%	18	126	Υ
DRY240EC	1%~10%	20	140	Υ
DRY240EU	1%~5%	20	140	Y





Outer dimension:W900\*D450\*H1010 mm

Inner dimension:W898\*D422\*H848 mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY320A	20%~60%	20	140	N
DRY320B	10%~20%	20	140	N
DRY320C	1%~10%	40	280	N
DRY320U	1%~5%	40	280	N
DRY320EA	20%~60%	20	140	Y
DRY320EB	10%~20%	20	140	Y
DRY320EC	1%~10%	40	280	Y
DRY320EU	1%~5%	40	280	Υ





Outer dimension:W900\*D600\*H1010 mm

Inner dimension:W898\*D572\*H848 mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY435A	20%~60%	20	140	N
DRY435B	10%~20%	20	140	N
DRY435C	1%~10%	40	280	N
DRY435U	1%~5%	40	280	N
DRY435EA	20%~60%	20	140	Υ
DRY435EB	10%~20%	20	140	Υ
DRY435EC	1%~10%	40	280	Υ
DRY435EU	1%~5%	40	280	Υ

# **Dry540 Series**







Outer dimension:W598\*D710\*H1465 mm

Inner dimension:W596\*D682\*H1298 mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY540A	20%~60%	20	140	N
DRY540B	10%~20%	40	280	N
DRY540C	1%~10%	60	420	N
DRY540U	1%~5%	60	420	N
DRY540EA	20%~60%	20	140	Y
DRY540EB	10%~20%	40	280	Y
DRY540EC	1%~10%	60	420	Y
DRY540EU	1%~5%	60	420	Y

# **Dry718 Series**







Outer dimension:W598\*D710\*H1910 mm

Inner dimension:W596\*D682\*H1723 mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY718A	20%~60%	20	140	N
DRY718B	10%~20%	40	140	N
DRY718C	1%~10%	60	280	N
DRY718U	1%~5%	60	280	N
DRY718EA	20%~60%	20	140	Υ
DRY718EB	10%~20%	40	140	Υ
DRY718EC	1%~10%	60	280	Υ
DRY718EU	1%~5%	60	280	Υ

# **Dry870 Series**



Outer dimension:W900\*D600\*H1890 mm

Inner dimension:W898\*D572\*H1698 mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY870A	20%~60%	40	280	N
DRY870B	10%~20%	40	280	N
DRY870C	1%~10%	80	560	N
DRY870U	1%~5%	80	560	N
DRY870EA	20%~60%	40	280	Υ
DRY870EB	10%~20%	40	280	Y
DRY870EC	1%~10%	80	560	Υ
DRY870EU	1%~5%	80	560	Υ





Outer dimension:W1200\*D710\*H1910 mm

Inner dimension:W1198\*D682\*H1723 mm

SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY1436A-4/DRY1436A-6	20%~60%	40	280	N
DRY1436B-4/DRY1436B-6	10%~20%	80	560	N
DRY1436C-4/DRY1436C-6	1%~10%	120	840	N
DRY1436U-4/DRY1436U-6	1%~5%	120	840	N
DRY1436EA-4/DRY1436EA-6	20%~60%	40	280	Υ
DRY1436EB-4/DRY1436EB-6	10%~20%	80	560	Υ
DRY1436EC-4/DRY1436EC-6	1%~10%	120	840	Υ
DRY1436EU-4/DRY1436EU-6	1%~5%	120	840	Υ

### FOR SPECIAL DEMANDS

Compound Dry Cabinet with timer and buzzer down counting for up to 9999minutes to ensure the drying efficiency.

### Dry1436 with alarm light tower



# **Description**

Auto dry cabinet of 1436 litre storage capacity for humidity control, with 5 shelves.

Dry1436 with alarm light tower			
Storage capacity	1436 Litres		
Shelf Quantity	5 (removable and adjustable for up/down)		
Windows	4 windows / 6 windows		
Outer dimensions:	W1200*D710*H1910mm		
Inner dimensions	W1198*D682*H1723mm		
Package size	W130*D80*H223CM		
Gross weight	219KG		
Net weight	144KG		

### **Technical features**

- LED display panels, Honeywell humidity sensor with error of ±3%RH
- High grade 1mm and 1.2mm cold rolled plate, reinforced structure design,high intensity bearing, every shelf can bear over 110kg
- 3.2mm toughened glass
- Zinc alloy lock with air tightness
- ROHS certified surface painting with Dupont powder
- Power supply: AC power 85V~265V 50/60Hz
- ESD safe high intensity truckles of which two in front are brakable
- Cool looking of Dark green surface (anti-ESD) or White (non-ESD protection) for Customer's options
- Designed as per IPC/JEDEC J-STD-033B; CE certified

# **Options for customer's special demands**

- data logging system by USB connection with computer for data reading and printing
- code lock for safety
- alarm system with light tower
- heating system up to 40C as per J-STD-033B, for low temperature baking
- high flow air injection system
- independent segregated compartments
- stainless steel cabinet

#### FOR SPECIAL DEMANDS

#### **DRY1436A-6S**

#### auto double side mirror stainless steel dry cabinet



### **Description**

Middle humidity dry cabinet with 1436L capacity for materials which are sensitive to humidity, such as camera, lens, tapes, CD, stamps, half guild slide, samples, fifter, charger, etc

	Dry1436A-6S
Cubage	1436 Litres
Shelf Quantity	5
Humidity	20-60%RH
Outside dimensions	W1200*D710*H1910mm
Inside dimensions	W1198*D682*H1723mm

#### **Technical features**

- LED display panels, Honeywell humidity sensor with error of ±3%RH
- High grade 1mm and 1.2mm stainless steel, reinforced structure design,high intensity bearing, every shelf can bear over 60kg
- 3.2mm toughened glass
- Zinc alloy lock with air tightness
- ROHS certified surface painting with Dupont powder
- Power supply: AC power 85V~265V 50/60Hz
- ESD safe high intensity truckles of which two in front are brakable
- · Cool looking of Dark green surface (anti-ESD) or White (non-ESD protection) for Customer's options
- Designed as per IPC/JEDEC J-STD-033B; CE certified

### **Options for customer's special demands**

- data logging system by USB connection with computer for data reading and printing
- code lock for safety
- alarm system with light tower
- heating system up to 40°C, for low temperature baking
- high flow air injection system
- independent segregated compartments
- stainless steel cabinet

#### FOR SPECIAL DEMANDS

### DRY1436 customized dry cabinet with 20 drawers



### **Description**

Auto dry cabinet of 1436 litre storage capacity for humidity control

Dry1	436 with 20 drawers
Storage capacity	1436 Litres
Shelf Quantity	removable and adjustable for up/down
Windows	4 windows / 6 windows
Outside dimensions	W1200*D710*H1910mm
Inside dimensions	W1198*D682*H1723mm
Package size	W130*D80*H223CM
Gross weight	219KG
Net weight	144KG

#### **Technical features**

- LED display panels, Honeywell humidity sensor with error of ±3%RH
- High grade 1mm and 1.2mm cold rolled plate, reinforced structure design,high intensity bearing, every shelf can bear over 110kg
- 3.2mm toughened glass
- Zinc alloy lock with air tightness
- ROHS certified surface painting with Dupont powder
- Power supply: AC power 85V~265V 50/60Hz
- ESD safe high intensity truckles of which two in front are brakable
- Cool looking of Dark green surface (anti-ESD) or White (non-ESD protection) for Customer's options
- Designed as per IPC/JEDEC J-STD-033B; CE certified

### **Options for customer's special demands**

- data logging system by USB connection with computer for data reading and printing
- code lock for safety
- alarm system with light tower
- heating system up to 40°C as per J-STD-033B, for low temperature baking
- high flow air injection system
- independent segregated compartments
- stainless steel cabinet

#### FOR SPECIAL DEMANDS

#### **DRY1436EC-6C**



### **Description**

Ultra low humidity dry cabinet with independent spaces, segregated individual compartments, when you open one windo, the others will ot by effected.



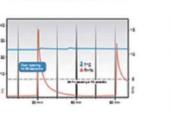
	Dry1436EC-6C
Storage capacity	1436 Litres
Humidity range	1%-10%RH
Shelf Quantity	10 (4 of which fixed, others are removable andadjustable for up/down)
Windows	4 windows / 6 windows
Outside dimensions	W1200*D710*H1910mm
Inside individual dimensions	(W) 598 x (D) 682 x (H) 572mm (subject to adjustment in making)
Package size	W130*D80*H 204CM
Gross weight	147kg
Net weight	219kg

### **Technical features**

- 6 LED display panels
- Honeywell humidity sensor with error of ±3%RH
- High grade 1mm and 1.2mm cold rolled plate
- Reinforcing structure design
- High intensity bearing
- Every shelf can bear over 150kg
- 3.2mm toughened glass
- Zinc-alloy lock with air tightness
- Surface painting: with DuPont powder
- Power supply: AC power 85 to 265V, 50 or 60Hz
- High intensity truckle with brake
- ESD safe surface and moving truckles
- Dark green surface for cool appearance
- RoHS Directive-compliant

### **DRAWER DRY CABINETS**







- Suitable for office of information technology, electronics, research and development, ISO documentation centers, etc, for damp-proof storage of office items.
- Used for Network, Imaging disks, CD-ROM, microform, sound recording and other information.
- Specially used for CD, MO, disk, software, slides, video tapes, professional paper, special artwork and photographic equipment.
- Drawers with ball track, each drawer can load over 50kg.
- Standard adjustable support and universal removable casters.

#### **DRY118 Series**



SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY118A	20%~60%	18	126	N
DRY118B	10%~20%	18	126	N
DRY118C	1%~10%	20	140	N
DRY118EA	20%~60%	18	126	Υ
DRY118EB	10%~20%	18	126	Υ
DRY118EC	1%~10%	20	140	Υ

Outer dimension:W448\*D550\*H658mm

### **DRY178 Series**



SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY178A	20%~60%	18	126	N
DRY178B	10%~20%	18	126	N
DRY178C	1%~10%	20	140	N
DRY178U	20%~60%	18	126	Υ
DRY178EA	10%~20%	18	126	Υ
DRY178EB	1%~10%	20	140	Υ

Outer dimension:W448\*D550\*H932mm

### **DRY238 Series**



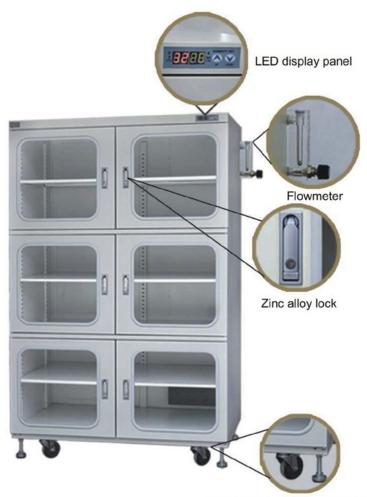
SPEC	Controlled Humidity SPEC (RH)	Average Power (W)	Maximum Power (W)	ESD Function (Y/N)
DRY238A	20%~60%	18	126	N
DRY238B	10%~20%	18	126	N
DRY238C	1%~10%	20	140	N
DRY238EA	20%~60%	18	126	Υ
DRY238EB	10%~20%	18	126	Υ
DRY238EC	1%~10%	20	140	Υ

Outer dimension:W448\*D550\*H1206mm

### **GAS/AIR CABINETS**

- LED display, Honeywell humidity sensor with error as  $\pm 3\%$ RH.
- Qualty 1mm and 1.2mm cold rolled steel, reinforced structure design, high intensity bearing.
- 3.2mm tempered glass.
- Zinc alloy lock with air press.
- High intensity truckle with brake.
- RoHs certified advanced powder coating technology with Dupont powder, high anti-erosion performance to avoid your stored goods from pollution, static shock, and oxidation.
- AC power 85V~265V 50/60Hz.
- Available for nitrogen gas or compressed air for 1~60%RH.
- Options for air flow ranges: 5~25LPM, 5~60LPM, 5~300LPM.





ESD caster and the supporter

### **GAS/AIR CABINETS**

Controlled Humidity(RH):1%~60%

Average Power(W):8

#### DRY98D DRY98ED



Outer dimension: W448\*D400\*H688 Inner dimension: W446\*D372\*H598

#### DRY160D DRY160ED



W448\*D450\*H1010 Inner dimension: W446\*D422\*H848

#### DRY240D DRY240ED



Outer dimension: W598\*D400\*H1310 Inner dimension: W596\*D372\*H1148

#### DRY320D DRY320ED



Outer dimension: W900\*D450\*H1010 Inner dimension: W898\*D422\*H848

#### DRY435D DRY435ED



W900\*D600\*H1010 Inner dimension: W898\*D572\*H848

#### DRY540D DRY540ED



Outer dimension: W598\*D710\*H1465 Inner dimension: W596\*D682\*H1298

#### DRY718D DRY718ED



Outer dimension: W598\*D710\*H1910 Inner dimension: W596\*D682\*H1723

### DRY870D



Outer dimension: W900\*D600\*H1890 Inner dimension: W898\*D572\*H1698

### DRY1436D-4



Outer dimension: W1200\*D710\*H1910 Inner dimension: W1198\*D682\*H1723

### DRY870D



Outer dimension: W1200\*D710\*H1910 Inner dimension: W1198\*D682\*H1723

## DRY CABINETS NETWORKING HUMIDITY & TEMPERATURE MONITORS

• Specs for your options: CTT-18D,CTT-18DU,CTT-18DUT

• Temperature range: -9.9°C~+70°C

• Humidity range: 0.1%RH~99.9%RH

• Input voltage: AC85V~265V

High accuracy sensor

• 4 inches super high luminance digital LED

• Ultra low power consume, less than 5W

Convenient for wall hanging

• visible clearly from over 30 meters

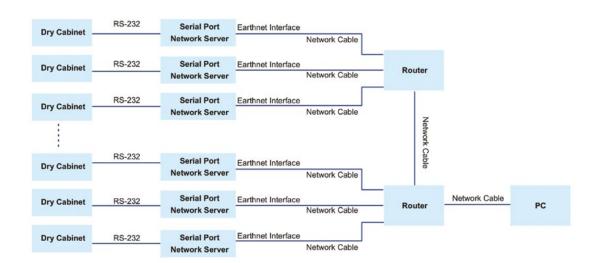
• Resettable limitation for alarming. Your setting will be well kept even after power off

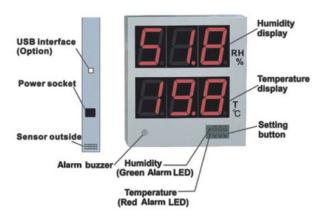
Alarm mode is high decibel buzzer (>70dB)

 Good memory for data of temperature and humidity up to 250 hours, readable on your PC via USB connection with associated drive software

• Temperature display deviation: ±1°C

• Humidity display deviation: ±3%RH





- Net working for up to 253 units of dry cabinets, controlled via ONE computer with CATEC software, readable for the data up to 800 hrs.
- Every serial port network server has a static IP address for data reading.
- For long distance, you can use a router for signal booster.

### **DRYING OVENS**

- Application: for drying, baking, temp testing, heat aging, or sterilizing in mining industries, electronics, labs, research institutes, and other industries.
- Safety structure mirror, stainless steel made inner container, and high quality steel for outer cabinet.
- LED display and microcomputer control, LCD display optional.
- Door glass with wide view for user's observation convenience.
- Nano-material for door sealing and insulation on material for heat preservation.
- Variety of blast drying ovens, vacuum drying ovens, incubators, and constant temperature/humidity cabinets, for your option!

### VERTICAL VACUUM DRYING OVEN(250°C)



### VERTICAL BLAST DRYING OVEN(250°C)



#### ULTRA HIGH TEMP DRYING OVEN(400°C)



#### DESK TYPE VACUUM DRYING OVEN(250°C)



## DESK TYPE BLAST DRYING OVEN(250°C)



### **DRYING OVENS**

Model name	specs	Inner/outer dimen- sion (mm,W*D*H)	Technical parameters	Shelf qty (pcs)	Features
	DCTG-9023A	300*300*270 580*480*440		2	
	DCTG-9053A	420*350*350 700*530*520	RT+10~250°C, 220V 50HZ, error	2	
	DCTG-9123A	550*350*550 830*530*720	0.1°C/±0.5°C,5 00~1050W	2	
Desk-top blast	DCTG-9203A	600*550*600 880*730*770		2	
drying oven	DCTG-9025A	300*300*270 580*480*440		2	
	DCTG-9055A	420*350*350 700*530*520	RT+10~300°C, 220V 50HZ, error	2	
	DCTG-9125A	550*350*550 830*530*720	0.1°C/±0.5°C,5 00~2100W	2	
	DCTG-9205A	600*550*600 880*730*770		2	Plastic sprayed surface for
	VCTG-9030A	340*320*320 480*500*630	RT+10~250°C,	2	anti-static; clean stainless steel inner
	VCTG-9070A	400*350*450 550*530*760	AC220V 50HZ, error	2	container;
	VCTG-9140A	450*550*550 590*730*860	0.1°C/±0.5°C,5 00~2100W,timi ng 0~9999min.	2	micro-computer for temp control, timing and alarming;
	VCTG-9240A	500*600*750 640*780*1060		2	attractive digital display; ex- cellent internal circulation;
	VCTG-9420A	600*550*1300 740*730*1670	RT+10~250°C, AC380V 50HZ,	3	shelves adjustable for differ- ent working space;
	VCTG-9620A	800*600*1300 940*780*1690	error 0.1°C/±0.5°C,4 000~6000W,	4	nano sealant and insulation material.
Vertical blast	VCTG-9920A	1000*600*1600 1140*780*1990	timing 0~9999min.	4	materiai.
drying oven	VCTG-9035A	340*320*320 480*500*630	RT+10~300°C,	2	
	VCTG-9075A	400*350*450 550*530*760	AC220V 50HZ, error 0.1°C/±0.5°C,1	2	
	VCTG-9145A	450*550*550 590*730*860	050~2000W, timing	2	
	VCTG-9245A	500*600*750 640*780*1060	0~9999min.	2	
	VCTG-9425A	600*550*1300 740*730*1670	RT+10~300°C AC380V 50HZ,	3	
	VCTG-9625A	800*600*1300 940*780*1690	error 0.1°C/±0.5°C,4 000~7500W,	4	
	VCTG-9925A	1000*600*1600 1140*780*1990	timing 0~999min.	4	

### **DRYING OVENS**

**HIGH TEMP DRYING OVEN(400°C)**  **DESK TYPE VACUUM DRYING OVEN(250°C)** 





Model name	specs	Inner/outer dimen- sion (mm,W*D*H)	Technical parameters	Shelf qty (pcs)	Features		
	HCTG-9030A	320*320*300 560*520*700	100~400°C,AC	2			
High-temp blast	HCTG-9050A	410*350*350 640*600*695	220V 50HZ, error	2			
drying oven	HCTG-9100A	450*450*450 690*750*850	0.1°C/±0.5°C, 2000~3500W,ti ming	2			
	HCTG-9200A	600*600*600 945*850*840	0~9999min	2			
	VCTF-6020	300*300*275 580*450*450	RT+5~250°C,A	1	Stainless steel		
	VCTF-6030	320*320*300 630*510*460	C220V 50HZ, error 0.1°C/±0.5°C,	1	internal working space; tempered glass door for easy		
	VCTF-6050	415*370*345 720*525*535	500~3500W,ti ming 0~999min.vac.	2	checking about inside status;		
Vacuum drying oven	VCTF-6090	450*450*450 615*590*1470	Degree 133pa	2	excellent silicone sealant; smart control for temp.		
	VCTF-6210	560*640*600 720*820*1750	RT+10~250°C, AC380V 50HZ,	3	6090/6210 are installed with		
	VCTF-6250	700*600*600 1050*760*910	error 0.1°C/±0.5°C, 4100/5500W,ti ming 0~999min	3	vacuum pump, others not necessary.		

#### INTELLIGENT STORAGE SOLUTION



CATEC Intelligent Storage Solution, effects the new logistical storage concept of "from articles to operator" with number of carriers as storage unit in the carousel, to circulate the carriers by rotating chains. The articles will be delivered to the operator accurately and in the shortest time.

The intelligent storage system is applicable for storage of tools, spare parts, electronic components, medicines, medical appliances, files, documents, disks, optics, and other materials to be circulated in any area. This application covers wide range of fields, such as electronic, aviation, tobacco, mechanical, chemical, petrochemical, pharmaceutic, bank, defense industry, automobile, and so on.

#### **Features**

- Automatic working, saving your time
- Plentiful usage of the available space
- Reliable safety for your items, with multi-password management
- FIFO function
- Various operation modes for working convenient: manual or automatic operation for single carousel and /or automatic networking operation are all workable.
- Hand crank is workable when power off or machine malfunction.
- Humidity control for 1-60%RH is the option for MSD to be stored.
- Networking administration is the option for higher efficiency.





### INTRODUCTION



InterElectronic Hungary Ltd. offers equipments, machines and different materials (ESD) of different production technologies (SMT/THT/LED). Including high quality, special request fulfilling soldering machines, devices, tools, instruments and materials for the electronic industry and services.

#### **SERVICES**

Our each and every product has a warranty granted by the InterElectronic Hungary Ltd. For more complex appliances our company offers a well-needed training for set up and usage. We grant the repair of all of the products traded by our company during and after the warranty period. As well as we guarantee the continuous supply of accessories and instruments.

#### **ON-SITE VISIT**

In case if any of our products aroused your interest the InterElectronic Hungary Ltd. would be glad to visit your company and hold a presentation of the product of your interest. As far as possible we serve you by bringing demo devices with us. In the most cases of our products we are proud possessors of references nation-wide. Major machines also could be observed at our partners' site.

#### **PRICE LIST**

Most of the prices of our products can be requested on our website and will be sent via email to you. In case of special and more complex machines the prices are given after consultation individually through a price offer. If you are interested in more information or user manuals of our products we recommend you to visit our website (www.interelectronic.com), which is updated continuously with professional information. We also recommend you to visit our office, where you can purchase any of the needed devices and spare parts of the product of your interest.

#### **ORDER/SHIPPING**

Our soon to be partners are welcomed to be helped via telephone, fax or e-mail. We use different ways of delivery, depending on the preference of our partner. We can deliver your purchased product by ourselves, by freight or courier service. The way of delivery might be negotiated previously. We offer you cash on delivery nation-wide!

## 301A

**Base material:** Plastic

**Contour size :** 355 mm x 315 mm x 580 mm

Adjustable Width: 80 mm - 250 mm

**Fixing method :** Screw adjustable

**Heat-resistan Temperature:** 80°C

**PCB Slots**: 50 pcs

**Surface resistance**:  $<10^6 \Omega$ 



Article number : IE-7711301A

Base material	Fixing method	Max. Temp.	Contour size mm		size	Adjustable Width mm	Ref. Position mm		Guide slot mm			PCB Slot	Weight kg
			L	W	Н		A	В	Depth	Width	Pitch		
Plastic	Screw	80°C	355	315	580	355*(80-250)	34	34	2.8	7.0	10.0	50	5.1

## 301A-1

**Base material:** Plastic

**Contour size :** 355 mm x 315 mm x 315 mm

Adjustable Width: 80 mm - 250 mm

**Fixing method :** Screw adjustable

**Heat-resistan Temperature:** 80°C

**PCB Slots**: 25 pcs

**Surface resistance**:  $< 10^6 \Omega$ 



• Article number: IE-7711301A-1

Base material	Fixing method	Max. Temp.	Contour size mm		size	Adjustable Width mm	Ref. Position mm		Guide slot mm			PCB Slot	Weight kg
			L	W	н		Α	В	Depth	Width	Pitch		
Plastic	Screw	80°C	355	315	315	355*(80-250)	34	34	2.8	7.0	10.0	25	3.5

## 301 B1

**Base material:** Metal

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 80°C

A PCB Slots: 50 pcs

**Surface resistance**:  $<10^6 \Omega$ 



#### • Article number : IE-7711301B1

Base material	Fixing method	Max. Temp.	Contour size mm		size	Adjustable Width mm	Ref. Position mm		Guide slot mm			PCB Slot	Weight kg
			L	W	н		Α	В	Depth	Width	Pitch		
Metal	Gear	80°C	355	320	563	350*(50-250)	34	34	3	5	10.0	50	6

## 301 B1G

**Base material:** Metal

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 120°C

PCB Slots: 50 pcs

**Surface resistance** :  $<10^6 \Omega$ 



#### • Article number: IE-7711301B1G

Base materia	l Fixing method	Max. Temp.	Contour size mm		size	Adjustable Width mm	Ref. Position mm		Guide slot mm			PCB Slot	Weight kg
			L	w	Н		A	В	Depth	Width	Pitch		
Metal	Gear	120°C	355	320	563	350*(50-250)	34	34	3	5	10.0	50	6

## 301 B1H

■ Base material: Metal

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Screw adjustable

Heat-resistan Temperature: 200°C

**PCB Slots**: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



#### • Article number : IE-7711301B1H

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	w	н		Α	В	Depth	Width	Pitch		
Metal	Screw	200°C	355	320	563	350*(50-250)	34	34	3	5	10.0	50	6

## 301 B1-1

**Base material:** Metal

**Contour size :** 355 mm x 320 mm x 363 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 80°C

■ PCB Slots: 30 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



#### • Article number : IE-7711301B1-1

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		Α	В	Depth	Width	Pitch		
Metal	Gear	80°C	355	320	363	350* (50-250)	34	34	3	5	10.0	30	6

### 301 B1-1G

Base material: Metal

**Contour size :** 355 mm x 320 mm x 363 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 120°C

**PCB Slots**: 30 pcs

**Surface resistance :**  $< 10^6 \Omega$ • Article number : IE-7711301B1-1G



Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	н		А	В	Depth	Width	Pitch		
Metal	Gear	120°C	355	320	363	350*(50-255)	34	34	3	5	10.0	30	6

## 301 B2

**Base material:** Plastic

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 80°C

**PCB Slots**: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



#### • Article number : IE-7711301B2

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		Α	В	Depth	Width	Pitch		
Pastic	Gear	80°C	355	320	563	350*(50-250)	34	34	3	5	10.0	50	4,5

## 301 B2G

**Base material:** Plastic

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

Heat-resistan Temperature: 120°C

■ PCB Slots: 50 pcs

**Surface resistance** :  $< 10^6 \Omega$ 

Article number : IE-7711301B2G



Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		Α	В	Depth	Width	Pitch		
Plastic	Gear	120°C	355	320	563	350*(50-250)	34	34	3	5	10.0	50	4.5

### 301 B3

**Base material:** Metal

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 80°C

**PCB Slots**: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



#### • Article number : IE-7711301B3

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		A	В	Depth	Width	Pitch		
Metal	Gear	80°C	355	320	563	350*(50-250)	34	34	3	5	10.0	50	7.5

### 301 B3G

**Base material:** Metal

**Contour size :** 355 mm x 320 mm x 563 mm

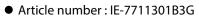
Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 120°C

■ PCB Slots: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		G	uide slot mm		PCB Slot	Weight kg
			L	W	Н		A	В	Depth	Width	Pitch		
Metal	Gear	120°C	355	320	563	350*(50-250)	34	34	3	5	10.0	50	7.5

## 301 B4

**Base material:** Plastic

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 80°C

**PCB Slots**: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



#### • Article number: IE-7711301B4

Base material	Fixing method	Max. Temp.	Со	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		C	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		А	В	Depth	Width	Pitch		
Plastic	Gear	80°C	355	320	563	350*(50-250)	34	34	2.8	7	10.0	50	6.5

## 301 B4G

**Base material:** Plastic

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm-250 mm

**Fixing method :** Fogaskerekes - kézikaros

Heat-resistan Temperature: 120°C

PCB Slots: 50 pcs

**Surface resistance**:  $< 10^6 \Omega$ 



• Article number: IE-7711301B4G

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	w	Н		A	В	Depth	Width	Pitch		
Plastic	Gear	120°C	355	320	563	350*(50-250)	34	34	2.8	7	10.0	50	6.5

## 301 C

**Base material:** Metal

**Contour size :** 460 mm x 400 mm x 563 mm

Adjustable Width: 70 mm-330 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 80°C

PCB Slots: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



#### • Article number : IE-7711301C

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		A	В	Depth	Width	Pitch		
Metal	Gear	80°C	460	400	563	460*(70-330)	34	34	3	5	10.0	50	8.8

## 301 CG

**Base material:** Metal

**Contour size :** 460 mm x 400 mm x 563 mm

Adjustable Width: 70 mm - 330 mm

**Fixing method :** Screw adjustable

Heat-resistan Temperature: 120°C

■ PCB Slots: 50 pcs

**Surface resistance**:  $<10^6 \Omega$ 



• Article number : IE-7711301CG

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		Α	В	Depth	Width	Pitch		
Metal	Screw	120°C	460	400	563	460*(70-330)	34	34	3	5	10.0	50	8.8

## 301 D

**Base material:** Metal

**Contour size :** 535 mm x 460 mm x 570 mm

Adjustable Width: 50 mm - 400 mm

**Fixing method :** Screw adjustable

Heat-resistan Temperature: 80°C

PCB Slots: 50 pcs

**Surface resistance**:  $<10^6 \Omega$ 



• Article number: IE-7711301D

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		A	В	Depth	Width	Pitch		
Metal	Screw	80°C	535	460	570	525*(50-400)	34	37	2.8	7	10.0	50	10.5

## 301 DG

**Base material:** Metal

**Contour size :** 535 mm x 460 mm x 570 mm

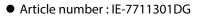
Adjustable Width: 50 mm - 400 mm

**Fixing method :** Gear adjustable

Heat-resistan Temperature: 120°C

**PCB Slots**: 50 pcs

**Surface resistance**:  $< 10^6 \Omega$ 





Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	w	н		Α	В	Depth	Width	Pitch		
Metal	Gear	120°C	535	460	570	525*(50-400)	34	37	2.8	7	10.0	50	10.5

### 301 E

**Base material:** Metal

**Contour size :** 535 mm x 530 mm x 570 mm

Adjustable Width: 70 mm - 460 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 80°C

**PCB Slots**: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



#### • Article number : IE-7711301E

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	н		A	В	Depth	Width	Pitch		
Metal	Gear	80°C	535	530	570	530*(70-460)	34	37	3	5	10.0	50	12.3

## 301 EG

**Base material:** Metal

**Contour size :** 535 mm x 530 mm x 570 mm

Adjustable Width: 70 mm - 460 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 120°C

PCB Slots: 50 pcs

**Surface resistance** :  $< 10^6 \Omega$ 



#### Article number : IE-7711301EG

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		G	iuide slot mm		PCB Slot	Weight kg
			L	W	Н		A	В	Depth	Width	Pitch		
Metal	Gear	120°C	535	530	570	530*(70-460)	34	37	3	5	10.0	50	12.3

### **301S**

**Base material:** Plastic

**Contour size :** 355 mm x 320 mm x 560 mm

Adjustable Width: 50 mm - 250 mm

**Fixing method :** Chain

**Heat-resistan Temperature:** 80°C

**PCB Slots**: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



#### • Article number: IE-7711301S

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	uide slot mm		PCB Slot	Weight kg
			L	W	Н		A	В	Depth	Width	Pitch		
Plastic	Chain	80°C	355	320	560	350*(50-250)	34	34	2.8	5	10.0	50	5.6

## 301 F

**Base material:** Metal

**Contour size :** 630 mm x 530 mm x 570 mm

Adjustable Width: 50 mm - 450 mm

**Fixing method :** Screw adjustable

**Heat-resistan Temperature:** 80°C

**PCB Slots**: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 



• Article number: IE-7711301F

Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	Н		Α	В	Depth	Width	Pitch		
Metal	Screw	80°C	630	530	570	630*(50-450)	34	37	3.5	6.5	10.0	50	13.1

## 301 FG

■ Base material: Metal

**Contour size :** 630 mm x 530 mm x 570 mm

Adjustable Width: 50mm - 450 mm

**Fixing method :** Screw adjustable

**Heat-resistan Temperature:** 120°C

■ PCB Slots: 50 pcs

**Surface resistance** :  $< 10^6 \Omega$ 



• Article number: IE-7711301FG

Base material	Fixing method	Max. Temp.		ntour : mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	w	Н		Α	В	Depth	Width	Pitch		
Metal	Screw	120°C	630	530	570	630*(50-450)	34	37	3.5	6.5	10.0	50	13.1

## **301 Q**

■ Base material: Metal

**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm - 250 mm

**Fixing method :** Gear adjustable

**Heat-resistan Temperature:** 80°C

PCB Slots: 50 pcs

**Surface resistance :**  $< 10^6 \Omega$ 

• Article number : IE-7711301Q



Base material	Fixing method	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	W	н		Α	В	Depth	Width	Pitch		
Metal	Gear	80°C	355	320	563	350*(50-250)	34	34	3	5	10.0	50	6.5

## 301 QG

**Base material:** Metal

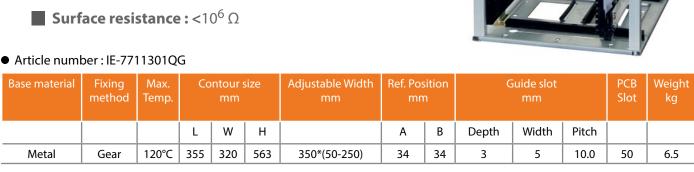
**Contour size :** 355 mm x 320 mm x 563 mm

Adjustable Width: 50 mm - 250 mm

**Fixing method :** Gear adjustable

Heat-resistan Temperature: 120°C

PCB Slots: 50 pcs





## 301 N

**Base material:** Plastic

**Contour size :** 400 mm x 320 mm x 563 mm

Adjustable Width: 50mm - 255 mm

**Fixing method :** Screw adjustable

**Heat-resistan Temperature:** 120°C

PCB Slots: 50 pcs

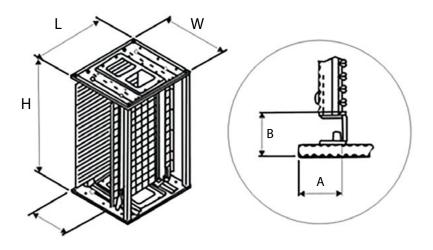
**Surface resistance :**  $< 10^6 \Omega$ 

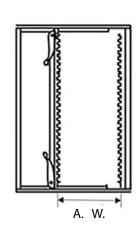


#### • Article number: IE-7711301N

Base material	_	Max. Temp.	Co	ntour s mm	size	Adjustable Width mm	Ref. Pos mn		(	Guide slot mm		PCB Slot	Weight kg
			L	w	Н		A	В	Depth	Width	Pitch		
Plastic	Screw	120°C	400	320	563	400*(50-255)	34	34	3	7	10.0	50	7.5

## **MAGAZINE DIMENSIONS**





## **ESD TROLLEYS**

## **201**

Size (L×W×H)mm	Size of Slide plate	Width	Depth	Pitch	Slot		
900×550×1300 1200×550×1300	1000mm×460mm	5mm	4mm	10mm	100		
Side P	late	Flapp	er Size				
Ten Pieces A	ssembled	10cm	<46cm				
Surface Resistance	Conductive Type <1×10 <sup>6</sup> Ω						
Surface Resistance	Dissipative Type 1×10 <sup>6</sup> ~1×10 <sup>11</sup> Ω						
Note	Side plate with double flashboard						
Note	100PCS per row,keep in 200,400PCB plates						

• Article number : IE-7711201



## 201-2

Size (L×W×H)mm	Size of Slide plate	Width	Depth	Pitch	Slot		
900×550×1380	100cm×46cm	4.5mm	4.5mm	10mm	100		
1200×550×1380							
Side P	late	Flapp	er Size				
Four Pieces A	Assembled	24.8cm	×46cm				
Surface Resistance	Conductive Type <1×10 <sup>6</sup>						
Surface Resistance	Dissipative Type 1×10 <sup>6</sup> ~1×10 <sup>11</sup> Ω						
Note	Side plate with double flashboard						
Note	100PCS per r	ow,keep i	n 200,400F	PCB plate:	5		

• Article number: IE-7711201-2



## 101

Height	System Resistan	ice
140 mm	Conductive Type	<1×106Ω
140 mm	Dissipative Type	1×10 <sup>6</sup> ~1×10 <sup>11</sup> Ω
	Any specifications can be ordered	

• Article number : IE-7711101



## **ESD TROLLEYS**

## 202



203

		П
	-	
	-	
	L	П

204



206



Size (L×W×H)mm	Size of Slide plate	Width	Depth	Pitch	Slot	
950×675×1300	225mm	5mm	5mm	19mm	120	
1200×675×1300	223111111					
Surface Resistance	Conductive Type <1×10 <sup>6</sup> Ω					
Surface Resistance		ve Type 1	oe 1×10 <sup>6</sup> ~1×10 <sup>11</sup> Ω			
	Side plate with double flashboard					
Note	Each side plate is 60 slots,can insert 120pcb. Each PCB inserting depth is 225mm					

• Article number : IE-7711202

Size (L×W×H)mm	Width	Depth	Pitch	Slot	
950×410×1300	5mm	5mm	10mm	100	
Surface Resistance	Conductive Type <1×10 <sup>6</sup> Ω				
	Dissipative Type $1\times10^6\sim1\times10^{11}\Omega$				
Note	Side plate with double flashboard				
Note	100PCS per row,keep in 200,400PCB plates				

• Article number : IE-7711203

Size (L×W×H)mm	Width	Pitch	Slot	
970×470×1550	12mm	24mm	00	
	3mm	23mm	90	
Surface Resis-	Conductive Type <1×10 <sup>6</sup> Ω			
tance	Dissipative Type $1 \times 10^6 \sim 1 \times 10^{11} \Omega$			
Note	Side plate with double flashboard			
	90 Slot of Each Layer			

• Article number : IE-7711204

Size (L×W×H)mm	Width	Depth	Pitch	407 L-style Circulation Rack
850×600×1400	2.7mm	5mm	10	20
Surface Resis-	Conductive Type <1×10 <sup>6</sup> Ω			
tance	Dissipative Type 1×10 <sup>6</sup> ~1×10 <sup>11</sup> Ω			

• Article number : IE-7711206

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